

De volgende SAP transactie zijn nodig om een project te sluiten

SQ00 – Group APREP

Z160B1 – Material Tracking List

Z270I – Critical Parts List

Z800B – Inspection Lot

Z705A – Service Maintenance Dashboard

IW72 – Change Service Order

COHV – Mass Processing Production Orders

CN25 – Network Confirmation

CJ20N – Project Builder

IW52 – Change Notification

Om een project TECO te melden **moet** APREP schoon gemeld zijn.

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SQ00 – Group APREP

Start transactie SQ00

Query from User Group APREP: Initial Screen

Query area: Standard Area (Client-specific)

Query:

Quick Viewer Display Description

Queries of user group APREP : APREP

Name	Title	InfoSet	Logical Database	Table/View/Join	InfoSet Title
IIG_STATUS	Ophalen van alle status	IIG_STATUS		QAVE ...	KLM32842:IIG_STATUS
PO_VERVUILING	Po vervuiling per Project	PO_VERVUILING		MSRS ...	KLM32842:POVERVUILING
RESERVERING	Alle reserveringen in PP-Order	RESERVERING		RESB	KLM32842:RESERVERING
VERWACHT_1040	Overview tbv APREP	SYSTQV0000000000000002135			

Selecteer "VERWACHT 1040"

Name	Title	InfoSet	Logical Database	Table/View/Join	InfoSet Title
IIG_STATUS	Ophalen van alle status	IIG_STATUS		QAVE ...	KLM32842:IIG_STATUS
PO_VERVUILING	Po vervuiling per Project	PO_VERVUILING		MSRS ...	KLM32842:POVERVUILING
RESERVERING	Alle reserveringen in PP-Order	RESERVERING		RESB	KLM32842:RESERVERING
VERWACHT_1040	Overview tbv APREP	SYSTQV000000000000002135			

Druk op  button

Alle materialen zichtbaar in 1010_1020_1030_1040_1065



Report-specific selections

Current number of the approp  

WBS Element to 

Output specification

Layout

Vul het project nummer

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Alle materialen zichtbaar in 1010_1020_1030_1040_1065



Report-specific selections

Current number of the approp

8C/0172987



WBS Element

to

Output specification

Layout

Druk op  button

Alle materialen zichtbaar in 1010_1020_1030_1040_1065

WBS Elem	Material	Material Description	SLoc	Σ Unrestricted	Σ Blocked	Σ In Qual. Insp.
8C/0172987-71X	7521110V80R01:H7503	REVISION SET TCC VALVE	1065			
8C/0172987-01X	791111DL80R01:H7503	DELIVERY SET OIL TANK				
8C/0172987-23X	9329M85P02:07068	BEARING-ROLLER NO. 3				
8C/0172987-21X	1336M92P02:07068	FAN BLADE-STG 2 WIDE				
8C/0172987-02X	7531320V80R01:H7503	REVISION SET VSV ACTUATOR				
8C/0172987-31X	9380M26P03:07482	DISK-STG 1 CPRSR RTR				
8C/0172987-34X	731147DL80R01:H7503	DELIVERY SET NOZZLE SET				
8C/0172987-53X	9290M28P15:07482	VANE-RING - HPT RTR (80C ONLY)				
8C/0172987-53X	9362M43P09:07068	DISK - STG-2 HPT RTR				
8C/0172987-65X	732123DL80R01:H7503	DELIVERY SET HMU				
8C/0172987-65X	1347M32G06R01:H7503	REVISION SET CARBON SEAL				
8C/0172987-65X	1347M32G03R01:H7503	REVISION SET CARBON SEAL				
8C/0172987-65X	1347M32G04R01:H7503	REVISION SET CARBON SEAL				
8C/0172987-71X	80C2B1F_710000QCRH:AA808	QEC POWER PLANT RIGHT-HAND	1040	1,000		
8C/0172987-71X	80C2B1F_710000QCLH:AA808	QEC POWER PLANT LEFT-HAND		1,000		
8C/0172987-71X	80C2B1F_710000PPBU:AA808	710000PPBU		1,000		
8C/0172987-71X	7521110V80R01:H7503	REVISION SET TCC VALVE				

Selecteer de 3 kolomen (Unrestricted, Blocked en In Qual.Insp.)

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Alle materialen zichtbaar in 1010_1020_1030_1040_1065

WBS Elem	Material	Material Description	SLoc	Σ Unrestricted	Σ Blocked	Σ In Qual. Insp.
8C/0172987-71X	7521110V80R01:H7503	REVISION SET TCC VALVE	1065			
8C/0172987-01X	791111DL80R01:H7503	DELIVERY SET OIL TANK				
8C/0172987-23X	9329M85P02:07068	BEARING-ROLLER NO. 3				
8C/0172987-21X	1336M92P02:07068	FAN BLADE-STG 2 WIDE				
8C/0172987-02X	7531320V80R01:H7503	REVISION SET VSV ACTUATOR				
8C/0172987-31X	9380M26P03:07482	DISK-STG 1 CPRSR RTR				
8C/0172987-34X	731147DL80R01:H7503	DELIVERY SET NOZZLE SET				
8C/0172987-53X	9290M28P15:07482	VANE-RING - HPT RTR (80C ONLY)				
8C/0172987-53X	9362M43P09:07068	DISK - STG-2 HPT RTR				
8C/0172987-65X	732123DL80R01:H7503	DELIVERY SET HMU				
8C/0172987-65X	1347M32G06R01:H7503	REVISION SET CARBON SEAL				
8C/0172987-65X	1347M32G03R01:H7503	REVISION SET CARBON SEAL				
8C/0172987-65X	1347M32G04R01:H7503	REVISION SET CARBON SEAL				
8C/0172987-71X	80C2B1F_710000QCRH:AA808	QEC POWER PLANT RIGHT-HAND	1040	1,000		
8C/0172987-71X	80C2B1F_710000QLH:AA808	QEC POWER PLANT LEFT-HAND		1,000		
8C/0172987-71X	80C2B1F_710000PPBU:AA808	710000PPBU		1,000		
8C/0172987-71X	7521110V80R01:H7503	REVISION SET TCC VALVE				
8C/0172987-71X	7521110V80R01:H7503	REVISION SET TCC VALVE				



Klik op button

Alle materialen zichtbaar in 1010_1020_1030_1040_1065

WBS Elem	Material	Material Description	SLoc	Σ Unrestricted	Σ Blocked	Σ In Qual. Insp.
8C/0172987-7...	80C2B1F_710000QCRH:AA808	QEC POWER PLANT RIGHT-HAND	1040	1,000		
8C/0172987-7...	80C2B1F_710000QLH:AA808	QEC POWER PLANT LEFT-HAND	1040	1,000		
8C/0172987-7...	80C2B1F_710000PPBU:AA808	710000PPBU	1040	1,000		
8C/0172987-7...	7521110V80R01:H7503	REVISION SET TCC VALVE	1065			
8C/0172987-0...	791111DL80R01:H7503	DELIVERY SET OIL TANK	1065			
8C/0172987-2...	9329M85P02:07068	BEARING-ROLLER NO. 3	1065			
8C/0172987-2...	1336M92P02:07068	FAN BLADE-STG 2 WIDE	1065			

Het kan zijn dat je verschillende varianten kan tegen komen in deze scherm

1. Mocht je partnummer zien met aantallen in Unrestricted en Blocked 1040 contact Charles Patty
2. Mocht je partnummer zien met aantallen in Unrestricted en Blocked in 1010,1020,1030,1065 kan het zijn dat deze nog openstaande orders zijn, deze is te zien in IW72 (anders contact Wadjith Rajabali)

Mocht deze lijst schoon zijn ga nu naar Z160B1

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Z160B1 – Material Tracking List

Start transactie Z160B1

Material Tracking List



Vul het project nummer

Material Tracking List



Project definition 

Druk op  button

Select all & Execute

Project definition

8C/0172987

IIN	Description	WBS element
71X	Power Plant	8C/0172987-71X
01X	Fan Frame and Inlet Gearbox Assembly	8C/0172987-01X
22X	Forward Fan Case Assembly	8C/0172987-22X
23X	Fan Frame and Case Assembly	8C/0172987-23X
61X	Inlet Gearbox Assembly	8C/0172987-61X
62X	Radial Driveshaft Assembly	8C/0172987-62X
63X	Transfer Gearbox Assembly	8C/0172987-63X
07X	Fan Rotor, Stage 2 and 3 Stator Assembly	8C/0172987-07X
21X	Fan Rotor Assembly	8C/0172987-21X
25X	Fan Stator Assembly	8C/0172987-25X
08X	Fan Forward and Midshaft Assembly	8C/0172987-08X
10X	Fan Forward Shaft	8C/0172987-10X
24X	Fan Midshaft Assembly	8C/0172987-24X
02X	Core Engine Module	8C/0172987-02X
31X	Compressor Rotor Assembly	8C/0172987-31X
32X	Compressor Stator Assembly	8C/0172987-32X
34X	Compressor Rear Frame Assembly	8C/0172987-34X
41X	Combustor Liner Assembly	8C/0172987-41X
51X	Stage 1 HPT Nozzle Assembly	8C/0172987-51X
03X	High Pressure Turbine Module	8C/0172987-03X

Project Management Team Overview

☐ TOTAL OVERVIEW

☐ APREP COMPLETE

☐ To be received / To be confirmed by APREP
 ☐ Received parts in APREP
 ☐ Delivered by APREP

☐ EXCHANGED PARTS

☐ SALVATION COMPLETE

☐ To be confirmed by Salvation
 ☐ Received parts in Salvation

Output options

☐ Excel Download

Druk op button

UNCONTROLLED COPY

Material Tracking List

Select all & Execute

Project definition

8C/0172987

IIN	Description	WBS element
71X	Power Plant	8C/0172987-71X
01X	Fan Frame and Inlet Gearbox Assembly	8C/0172987-01X
22X	Forward Fan Case Assembly	8C/0172987-22X
23X	Fan Frame and Case Assembly	8C/0172987-23X
61X	Inlet Gearbox Assembly	8C/0172987-61X
62X	Radial Driveshaft Assembly	8C/0172987-62X
63X	Transfer Gearbox Assembly	8C/0172987-63X
07X	Fan Rotor, Stage 2 and 3 Stator Assembly	8C/0172987-07X
21X	Fan Rotor Assembly	8C/0172987-21X
25X	Fan Stator Assembly	8C/0172987-25X
08X	Fan Forward and Midshaft Assembly	8C/0172987-08X
10X	Fan Forward Shaft	8C/0172987-10X
24X	Fan Midshaft Assembly	8C/0172987-24X
02X	Core Engine Module	8C/0172987-02X
31X	Compressor Rotor Assembly	8C/0172987-31X
32X	Compressor Stator Assembly	8C/0172987-32X
34X	Compressor Rear Frame Assembly	8C/0172987-34X
41X	Combustor Liner Assembly	8C/0172987-41X
51X	Stage 1 HPT Nozzle Assembly	8C/0172987-51X
03X	High Pressure Turbine Module	8C/0172987-03X

Project Management Team Overview

TOTAL OVERVIEW

APREP COMPLETE

To be received / To be confirmed by APREP

Received parts in APREP

Delivered by APREP

EXCHANGED PARTS

SALVATION COMPLETE

To be confirmed by Salvation

Received parts in Salvation

Output options

Excel Download

Zet een vinkje op "SALVATION COMPLETE"

Material Tracking List

Select all & Execute

Project definition

8C/0172987

IIN	Description	WBS element
71X	Power Plant	8C/0172987-71X
01X	Fan Frame and Inlet Gearbox Assembly	8C/0172987-01X
22X	Forward Fan Case Assembly	8C/0172987-22X
23X	Fan Frame and Case Assembly	8C/0172987-23X
61X	Inlet Gearbox Assembly	8C/0172987-61X
62X	Radial Driveshaft Assembly	8C/0172987-62X
63X	Transfer Gearbox Assembly	8C/0172987-63X
07X	Fan Rotor, Stage 2 and 3 Stator Assembly	8C/0172987-07X
21X	Fan Rotor Assembly	8C/0172987-21X
25X	Fan Stator Assembly	8C/0172987-25X
08X	Fan Forward and Midshaft Assembly	8C/0172987-08X
10X	Fan Forward Shaft	8C/0172987-10X
24X	Fan Midshaft Assembly	8C/0172987-24X
02X	Core Engine Module	8C/0172987-02X
31X	Compressor Rotor Assembly	8C/0172987-31X
32X	Compressor Stator Assembly	8C/0172987-32X
34X	Compressor Rear Frame Assembly	8C/0172987-34X
41X	Combustor Liner Assembly	8C/0172987-41X
51X	Stage 1 HPT Nozzle Assembly	8C/0172987-51X
03X	High Pressure Turbine Module	8C/0172987-03X

Project Management Team Overview

TOTAL OVERVIEW

APREP COMPLETE

To be received / To be confirmed by APREP

Received parts in APREP

Delivered by APREP

EXCHANGED PARTS

SALVATION COMPLETE

To be confirmed by Salvation

Received parts in Salvation

Output options

Excel Download

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Druk op  button

Material Tracking List

KLM engineering & maintenance
Material Tracking List
ZPSR_MAT_TRACK_LIST_160B

Project 8C/0172987

Project Parts date: 16.02.14

Project Order date: 11012014

[Project Management Overview](#)

Rejected Parts to be Confirmed by Salvation
No data selected

Mocht het zijn dat er materialen nog aanwezig is/zijn in "**Rejected Parts to be Confirmed by Salvation**" neem contact met salvation (deze materialen moeten nog ontvangen worden in salvation)

Indien deze schoon is ga verder naar Z270I

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Z270I – Critical Parts List

Start Transactie Z270I

Critical Parts List

PROJECT RESERVATIONS FOR PARTS DATE

Plant					
MRP Controller					
Purchasing Group					
Project					
Order		to			
Sales Order		to			
Earliest start date		to			
Requirement Date		to			
Material		to			
Material Group		to			
Material Type		to			

Options

- ☒ All reservations (MVT 913)
- ☒ All reservations (MVT 917)
- ☒ All reservations (MVT 261)
- ☒ All reservations (MVT 201)
- ☐ Direct Procurement Purchase Orders
- ☐ Repair Purchase Orders - ES only
- ☐ Stock Transport Orders
- ☐ Sets and Kits reservations - ES only

☐ Critical parts based upon requirements date

Plant – 1000

Project – project nummer

Vink de volgende optie

- All reservations (MVT 913)
- All reservations (MVT 917)
- All reservations (MVT 261)
- Direct Procurement Purchase Orders
- Repair Purchase Orders - ES only
- Sets and Kits reservations - ES only

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Critical Parts List

PROJECT RESERVATIONS FOR PARTS DATE

Plant	1000			
MRP Controller				
Purchasing Group				
Project	8C/0172987			
Order		to		
Sales Order		to		
Earliest start date		to		
Requirement Date		to		
Material		to		
Material Group		to		
Material Type		to		

Options

- ☒ All reservations (MVT 913)
- ☒ All reservations (MVT 917)
- ☒ All reservations (MVT 261)
- ☐ All reservations (MVT 201)
- ☒ Direct Procurement Purchase Orders
- ☒ Repair Purchase Orders - ES only
- ☐ Stock Transport Orders
- ☒ Sets and Kits reservations - ES only

☐ Critical parts based upon requirements date

Druk op  button

Critical Parts List

Critical Parts List

WBS element	MVT	Reservation	Item	SLoc	Unrestr.	FFF Stk...	FFF Stk...	Reqmt...	Qty Wt...	Material	Mrp	Notification	Status	Description
-------------	-----	-------------	------	------	----------	------------	------------	----------	-----------	----------	-----	--------------	--------	-------------

Indien er nog reserveringen aanwezig zijn zal er besloten moeten worden wat ermee gedaan gaat worden (reservering delete of wachten tot er voorraad is)
Reservering delete en lijst is schoon, ga verder naar Z800B
Reservering wachten, project kan **niet** op TECO

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Z800B – Inspection Lot

Start Transactie Z800B

Inspection Lot Selection

My default

Inspection lot selection

Selection Profile

Lot created on

11.10.2017

to

18.10.2017

Insp. start date

to

End of Inspection

to

Plant

1000

to

Insp.lot origin

to

Material

to

Batch

to

Vendor

to

Manufacturer

to

Customer

to

Material class

Class selection

Maximum No. of Hits

100

Customer selection

Inspection Type

Shop Visit Number

to

Equipment Number

to

Superior Equipment

to

Technical ID Number

to

Order

to

Non Serialised

☐

List settings

☐ Select all inspection lots

☒ Select only inspection lots without a usage decision

☐ Select only inspection lots with a usage decision

Layout

1STANDARD

Ref. field monitor

Degree of proc. for insp. lot

Lot created on – 1ste datum leeg to 31.12.9999

Insp.lot origin – 14

Maximum No. of Hits – LEEG

Shop Visit Number – RR notification (zie Z705A)

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Druk op  button

Inspection report

Certificate

Defects

We hebben 2 varianten

- UNCONTROLLED COPY

Z705A – Service Maintenance Dashboard

Start transactie Z705A

Service Maintenance Dashboard - Registration.

Druk op de pull down  van "Serial number"

Restrict Value Range

M: Serial number list S: Material serial numbers

Material

Serial Number

Restrict number to ☐ No restriction

✓ 🎲 ✗

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Vul bij Serial Number de motor nummer

Restrict Value Range

M: Serial number list

S: Material serial numbers

Material

Serial Number

702479

Restrict number to

500

☐ No restriction

Druk op  button

Hit List 6 Entries

Material	Version	Serial Number
1303M31G10:07482		702479
2420M73G01:07482		702479
CF6-80C2:UNKWN		702479
DUMMY481704:UNKWN		702479
KLMSET30PN14-28:AA808		702479
KLMSET30PN14-28M:AA808		702479

Klik op het materiaal voor de volgende type motor

- 1. 80C2 - CF6-80C2:UNKWN
- 2. CFM56 - CFM56-7-720000:07482
- 3. 80E - CF6-80E1:UNKWN
- 4. GE90 – GE90-725800:UNKWN
- 5. GENx - GENX-1B:UNKWN
- 6. PW 4000-94 - PW4000-MD11:UNKWN

Dubbel klik op het materiaal van de motor type

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Selection data

Serial number	702479		☒ S.V.in Preparation Phase(Stage 0)	Refresh List
Material	CF6-80C2:UNKNW		☒ S.V.Available for Production(Stage 1 to 3)	
Equipment	C10066404		☒ S.V.Technically Closed	

[illegible]

Notification is de RR notification

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IW72 – Change Service Order

Start transactie IW72

Change Service Order: Selection of Orders

Settlement Receivers

PRT

Order status

☒ Outstanding

☒ In process

☐ Completed

☐ Historical

Sel.profile

Addr.

✕

Order selection

Order

to

Order Type

to

Functional Location

to

Equipment

to

Material

to

Serial Number

to

Addit. device data

to

Notification

to

Main work center

to

Plant for WorkCenter

to

Period

20.07.2017

to

18.10.2017

Partners

Currency

General Data/Administrative Data

☐ incl.object list

Leading order

to

Superior order

to

Planning plant

to

Priority

to

Entered by

to

Created on

to

Status inclusive

to

Status exclusive

to

Description

to

Last changed by

to

Change date for order master

to

Available to date

to

Basic Start Date

to

Basic finish date

to

Maintenance Plan

to

Maintenance item

to

Revision

to

WBS Element Order Header

to

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Periode – 1ste datum leeg **to** 31.12.9999

WBS Element Order Header – project nummer met sterretje*

Settlement Receivers

PRT

Order status

☒ Outstanding
 ☒ In process
 ☐ Completed
 ☐ Historical
 Sel.profile

Addr.

✖

Order selection

Order		to		
Order Type		to		
Functional Location		to		
Equipment		to		
Material		to		
Serial Number		to		
Addit. device data		to		
Notification		to		
Main work center		to		
Plant for WorkCenter		to		
Period		to	31.12.9999	
Partners				
Currency				

General Data/Administrative Data

☐ incl.object list

Leading order		to		
Superior order		to		
Planning plant		to		
Priority		to		
Entered by		to		
Created on		to		
Status inclusive		to		
Status exclusive		to		
Description		to		
Last changed by		to		
Change date for order master		to		
Available to date		to		
Basic Start Date		to		
Basic finish date		to		
Maintenance Plan		to		
Maintenance item		to		
Revision		to		
WBS Element Order Header	8C/0172987*	to		

Men kan een layout opgeven voor de output van het lijstje

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Others

Paging status to

Layout

Reference Field for Monitor

Druk op  button

Change Service Order: List of Orders

Order Operations

WBS element	Func. Loc.	Type	MAT	Order	System status	Quantity	Description
8C/0172987-22X	702479	ZE01	Z01	41902606	REL CNF PRT ILAS MANC NMAT PRC SETC	1	FAN FWD CAS
8C/0172987-02X	702479	ZE01	Z01	41902166	REL CNF PRT ILAS MANC NMAT PRC SETC	1	CORE ENGINE
8C/0172987-02X	702479	ZE01	Z21	41930495	REL CNF PRT ILAS MANC NMAT PRC SETC	1	CORE ENGINE
8C/0172987-02X	702479	ZE01	Z21	41916491	REL CNF PRT ILAS MANC NMAT PRC SETC	1	CORE ENGINE
8C/0172987-34X	702479	ZE01	Z01	41902496	REL CNF PRT ILAS MANC NMAT PRC SETC	1	COMPRESSOR
8C/0172987-34X	702479	ZE01	Z21	41916943	REL CNF PRT ILAS MANC NMAT PRC SETC	1	COMPRESSOR
8C/0172987-04X	702479	ZE01	Z21	41916258	REL CNF PRT ILAS MANC NMAT PRC SETC	1	LOW PRESSUR
8C/0172987-04X	702479	ZE01	Z01	41902183	REL CNF PRT ILAS MANC NMAT PRC SETC	1	LOW PRESSUR
8C/0172987-02X	702479	ZE02	Z11	41902167	REL CNF PRT MANC NMAT PRC SETC	1	CORE ENGINE

Controleer of alle orders de status CNF heeft, mocht een order de status REL alleen hebben of PCNF mag het project **niet** op TECO

Voorbeeld:

REL PRT ILAS MANC NMAT PRC SETC of REL PCNF MANC NMAT PRC SETC

Het kan zijn dat de delen zijn geswopt.

Als alle order de status CNF heeft, selecteer de select all  button

Change Service Order: List of Orders

Order Operations

WBS element	Func. Loc.	Type	MAT	Order	System status	Quantity	Description	Description of technical object
8C/0172987-22X	702479	ZE01	Z01	41902606	REL CNF PRT ILAS MANC NMAT PRC SETC	1	FAN FWD CASE ASSEMBLY	FAN FWD CASE ASSEMBLY
8C/0172987-02X	702479	ZE01	Z01	41902166	REL CNF PRT ILAS MANC NMAT PRC SETC	1	CORE ENGINE MODULE	CORE ENGINE MAJOR MODULE
8C/0172987-02X	702479	ZE01	Z21	41930495	REL CNF PRT ILAS MANC NMAT PRC SETC	1	CORE ENGINE MODULE	CORE ENGINE MAJOR MODULE
8C/0172987-02X	702479	ZE01	Z21	41916491	REL CNF PRT ILAS MANC NMAT PRC SETC	1	CORE ENGINE MODULE	CORE ENGINE MAJOR MODULE
8C/0172987-34X	702479	ZE01	Z01	41902496	REL CNF PRT ILAS MANC NMAT PRC SETC	1	COMPRESSOR REAR FRAME ASSEMBLY	COMPRESSOR REAR FRAME ASSEMBLY
8C/0172987-34X	702479	ZE01	Z21	41916943	REL CNF PRT ILAS MANC NMAT PRC SETC	1	COMPRESSOR REAR FRAME ASSEMBLY	COMPRESSOR REAR FRAME ASSEMBLY
8C/0172987-04X	702479	ZE01	Z21	41916258	REL CNF PRT ILAS MANC NMAT PRC SETC	1	LOW PRESSURE TURBINE MODULE	LPT MAJOR MODULE
8C/0172987-04X	702479	ZE01	Z01	41902183	REL CNF PRT ILAS MANC NMAT PRC SETC	1	LOW PRESSURE TURBINE MODULE	LPT MAJOR MODULE
8C/0172987-02X	702479	ZE02	Z11	41902167	REL CNF PRT MANC NMAT PRC SETC	1	CORE ENGINE MODULE	CORE ENGINE MAJOR MODULE
8C/0172987-34X	702479	ZE02	Z11	41902498	REL CNF PRT MANC NMAT PRC SETC	1	COMPRESSOR REAR FRAME ASSEMBLY	COMPRESSOR REAR FRAME ASSEMBLY
8C/0172987-04X	702479	ZE02	Z11	41902185	REL CNF PRT MANC NMAT PRC SETC	1	LOW PRESSURE TURBINE MODULE	LPT MAJOR MODULE
8C/0172987-34X	702479	ZE02	Z11	41902493	REL CNF PRT MANC NMAT PRC SETC	1	COMPRESSOR REAR FRAME (MODULE LEVEL)	COMPRESSOR REAR FRAME ASSEMBLY

Klik op  button

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Order Completion

Do you want to Complete the orders?

Complete Orders

Incl. Notifications

Cancel

Druk op

Complete Orders

Alle orders zullen de status TECO hebben

WBS element	Func. Loc.	Type	MAT	Order	System status	Quantity	Description
8C/0172987-22X	702479	ZE01	Z01	41902606	TECO CNF PRT ILAS MANC NMAT PRC SE...	1	FAN FWD CASE ASSEMBLY
8C/0172987-02X	702479	ZE01	Z01	41902166	TECO CNF PRT ILAS MANC NMAT PRC SE...	1	CORE ENGINE MODULE
8C/0172987-02X	702479	ZE01	Z21	41930495	TECO CNF PRT ILAS MANC NMAT PRC SE...	1	CORE ENGINE MODULE
8C/0172987-02X	702479	ZE01	Z21	41916491	TECO CNF PRT ILAS MANC NMAT PRC SE...	1	CORE ENGINE MODULE

Selecteer de select all  button

Ga nu naar Environment – notification

Environment Settings System H

Notifications

Functional Locations

Equipment

Maintenance Assemblies

Goods Movements

Multilevel Lists

Details Ctrl+Shift+F1

Alle notification zullen zichtbaar zijn

Change Service Notifications: List of Notifications

Notification type	System status	Notification	Order	Func. ...	Mn.wk.ctr	Notif.date	Assembly	Material	Material Description	Created by
CL	NOCO NOPR ORAS	300599019	41902188	702479	1401	03.01.2014	9228M94P03:07068	CF6-80C2-720004:UNKWN	LPT MAJOR MODULE	KLM09965
RM	ATCO NOPR ORAS	300599020	41902188	702479	1401		9228M94P03:07068	CF6-80C2-720004:UNKWN	LPT MAJOR MODULE	KLM09965
CL	NOCO NOPR ORAS	300599381	41902386	702479	1401	04.01.2014	9379M27P01:07068	CF6-80C2:UNKWN	CF6-80C2 ENGINE SHOPVISIT PROJECT	KLM81044
CL	ATCO NOCO NOP...	300599435	41902569	702479	1401		9356M78P02:07068	CF6-80C2-725200:UNKWN	HPT STG2 NOZZLES	KLM39661
CL	ATCO NOCO NOP...	300599419	41902676	702479	1401		9283M70G07:07068	CF6-80C2-725200:UNKWN	HPT STG2 NOZZLES	KLM39661

Selecteer de kolom notification type

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Change Service Notifications: List of Notifications

Notification type	System status	Notification	Order	Func. ...	Mn.wk.ctr	Notif.date	Assembly	Material	Material Description	Created by
CL	NOCO NOPT ORAS	300599019	41902188	702479	1401	03.01.2014	9228M94P03:07068	CF6-80C2-720004:UNKWN	LPT MAJOR MODULE	KLMO9965
RM	ATCO NOPR ORAS	300599020	41902188	702479	1401		9228M94P03:07068	CF6-80C2-720004:UNKWN	LPT MAJOR MODULE	KLMO9965
CL	NOCO NOPT ORAS	300599381	41902386	702479	1401	04.01.2014	9379M27P01:07068	CF6-80C2:UNKWN	CF6-80C2 ENGINE SHOPVISIT PROJECT	KLMO9965
CL	ATCO NOCO NOP...	300599435	41902569	702479	1401		9356M78P02:07068	CF6-80C2-725200:UNKWN	HPT STG2 NOZZLES	KLMO9965
CL	ATCO NOCO NOP...	300599419	41902676	702479	1401		9283M70G07:07068	CF6-80C2-725200:UNKWN	HPT STG2 NOZZLES	KLMO9965
CL	ATCO NOCO NOP...	300599431	41902566	702479	1401		1340M69P01:07068	CF6-80C2-725200:UNKWN	HPT STG2 NOZZLES	KLMO9965
CL	ATCO NOCO NOP...	300599433	41902571	702479	1401		1292M81P01:07068	CF6-80C2-725200:UNKWN	HPT STG2 NOZZLES	KLMO9965
CL	ATCO NOCO NOP...	300599429	41902557	702479	1401		9365M43P02:07068	CF6-80C2-725300:UNKWN	HPT ROTOR ASSEMBLY	KLMO9965
RM	ATCO NOPR ORAS	300599382	41902386	702479	1401		9379M27P01:07068	CF6-80C2:UNKWN	CF6-80C2 ENGINE SHOPVISIT PROJECT	KLMO9965
RM	ATCO NOPR ORAS	300599422	41902676	702479	1401		9283M70G07:07068	CF6-80C2-725200:UNKWN	HPT STG2 NOZZLES	KLMO9965

Druk op  button

Determine Values for Filter Criteria

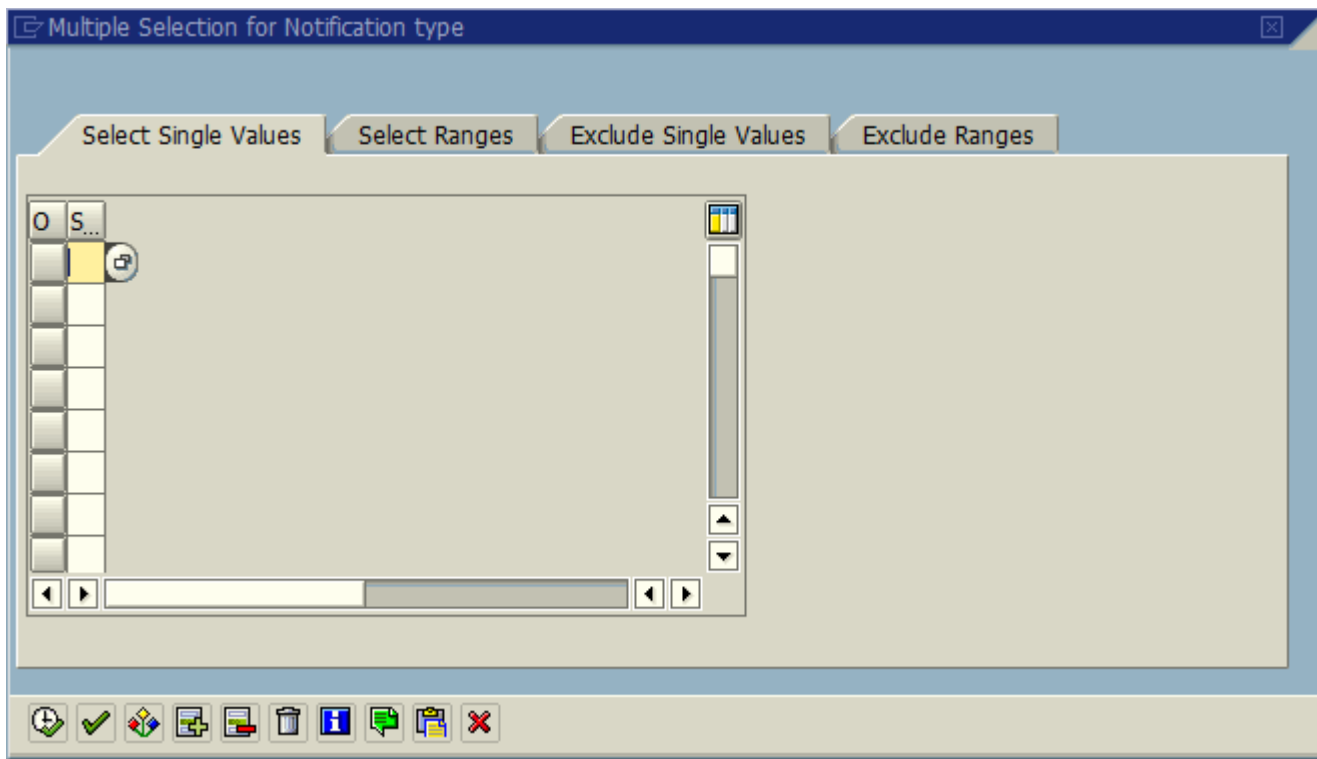
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Notification type
to

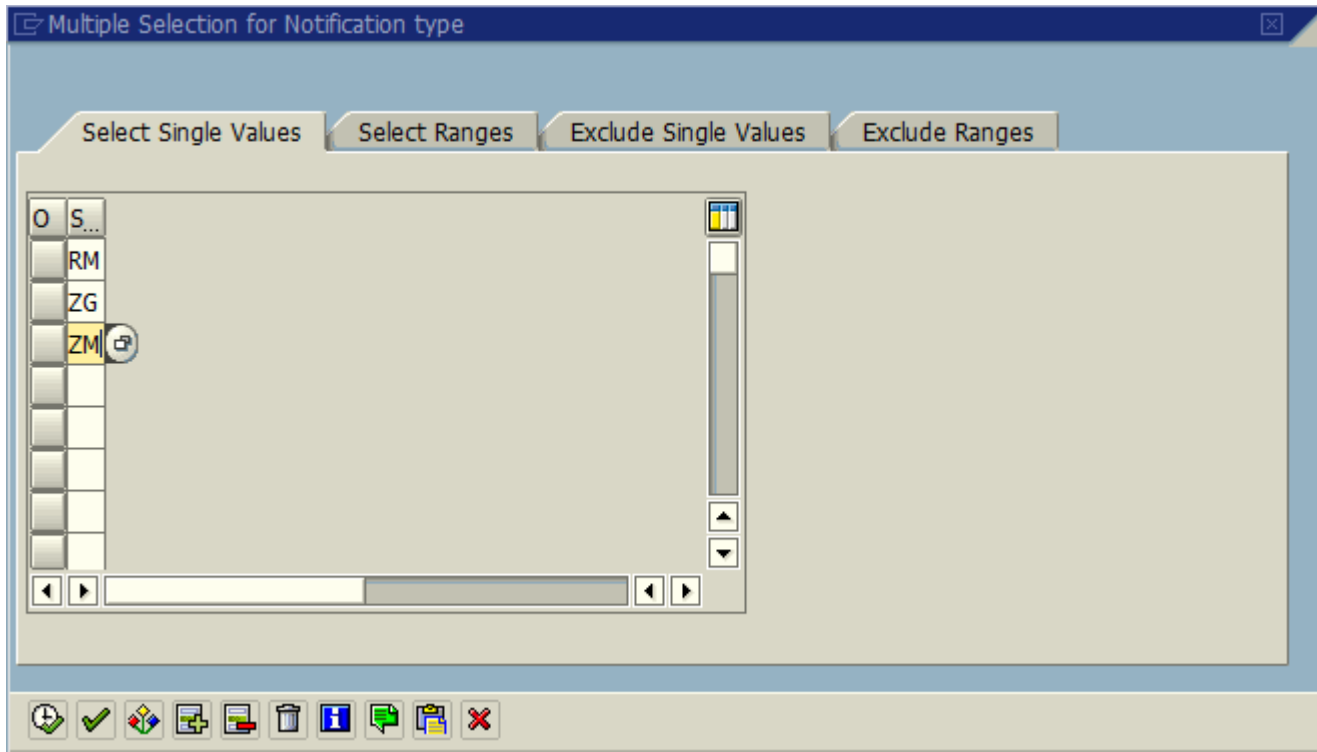
✓

Druk op  button

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Vul hier de volgende type notification, RM, ZG en ZM



Klik op  button

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Determine Values for Filter Criteria

Select.

Notification type  to  

Klik op  button

Change Service Notifications: List of Notifications

Notification type	System status	Notification	Order	Func.	Mn.wk.ctr	Notif.date	Assembly	Material	Material Description	Created by
RM	ATCO NOPR ORAS	300599020	41902188	702479	1401	03.01.2014	9228M94P03:07068	CF6-80C2-720004:UNKWN	LPT MAJOR MODULE	KLM09965
RM	ATCO NOPR ORAS	300599382	41902386	702479	1401	04.01.2014	9379M27P01:07068	CF6-80C2:UNKWN	CF6-80C2 ENGINE SHOPVISIT PROJECT	KLM81044
RM	ATCO NOPR ORAS	300599422	41902676	702479	1401		9283M70G07:07068	CF6-80C2-725200:UNKWN	HPT STG2 NOZZLES	KLM39661
RM	ATCO NOPR ORAS	300599434	41902571	702479	1401		1292M81P01:07068	CF6-80C2-725200:UNKWN	HPT STG2 NOZZLES	KLM39661
RM	ATCO NOPR ORAS	300599436	41902569	702479	1401		9356M78P02:07068	CF6-80C2-725200:UNKWN	HPT STG2 NOZZLES	KLM39661
RM	ATCO NOPR ORAS	300599432	41902566	702479	1401		1340M69P01:07068	CF6-80C2-725200:UNKWN	HPT STG2 NOZZLES	KLM39661
RM	ATCO NOPR ORAS	300599430	41902557	702479			9365M43P02:07068	CF6-80C2-725300:UNKWN	HPT ROTOR ASSEMBLY	KLM39661

Selecteer de select all  button

Change Service Notifications: List of Notifications

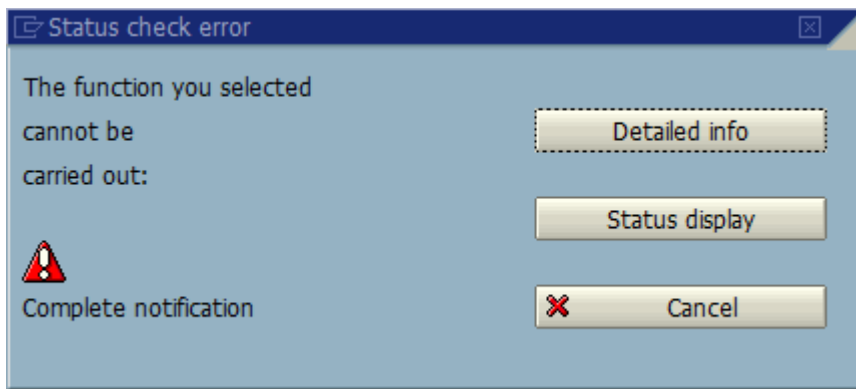
                             

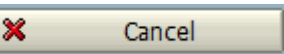
Notification type	System status	Notification	Order	Func.	Mn.wk.ctr	Notif.date	Assembly	Material	Material Description	Created by
RM	ATCO NOPR ORAS	300599020	41902188	702479	1401	03.01.2014	9228M94P03:07068	CF6-80C2-720004:UNKWN	LPT MAJOR MODULE	KLM09965
RM	ATCO NOPR ORAS	300599382	41902386	702479	1401	04.01.2014	9379M27P01:07068	CF6-80C2:UNKWN	CF6-80C2 ENGINE SHOPVISIT PROJECT	KLM81044
RM	ATCO NOPR ORAS	300599422	41902676	702479	1401		9283M70G07:07068	CF6-80C2-725200:UNKWN	HPT STG2 NOZZLES	KLM39661
RM	ATCO NOPR ORAS	300599434	41902571	702479	1401		1292M81P01:07068	CF6-80C2-725200:UNKWN	HPT STG2 NOZZLES	KLM39661
RM	ATCO NOPR ORAS	300599436	41902569	702479	1401		9356M78P02:07068	CF6-80C2-725200:UNKWN	HPT STG2 NOZZLES	KLM39661
RM	ATCO NOPR ORAS	300599432	41902566	702479	1401		1340M69P01:07068	CF6-80C2-725200:UNKWN	HPT STG2 NOZZLES	KLM39661
RM	ATCO NOPR ORAS	300599430	41902557	702479			9365M43P02:07068	CF6-80C2-725300:UNKWN	HPT ROTOR ASSEMBLY	KLM39661

Klik op  button

Het kan voorkomen dat een notification op NOCO staat, de volgende scherm zal verschijnen

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Klik op  button

Alle notifications hebben nu de status NOCO

Change Service Notifications: List of Notifications

Notification type	System status	Notification	Order	Func. ...	Mn.wk.ctr	Notif.date	Assembly	Material	Material Description	Created by
RM	ATCO NOCO ORAS	300599020	41902188	702479	1401	03.01.2014	9228M94P03:07068	CF6-80C2-720004:UNKWN	LPT MAJOR MODULE	KLM09965
RM	ATCO NOCO ORAS	300599382	41902386	702479	1401	04.01.2014	9379M27P01:07068	CF6-80C2:UNKWN	CF6-80C2 ENGINE SHOPVISIT PROJECT	KLM81044
RM	ATCO NOCO ORAS	300599422	41902676	702479	1401		9283M70G07:07068	CF6-80C2-725200:UNKWN	HPT STG2 NOZZLES	KLM39661
RM	ATCO NOCO ORAS	300599434	41902571	702479	1401		1292M81P01:07068	CF6-80C2-725200:UNKWN	HPT STG2 NOZZLES	KLM39661
RM	ATCO NOCO ORAS	300599436	41902569	702479	1401		9356M78P02:07068	CF6-80C2-725200:UNKWN	HPT STG2 NOZZLES	KLM39661
RM	ATCO NOCO ORAS	300599432	41902566	702479	1401		1340M69P01:07068	CF6-80C2-725200:UNKWN	HPT STG2 NOZZLES	KLM39661
RM	ATCO NOCO ORAS	300599430	41902557	702479			9365M43P02:07068	CF6-80C2-725300:UNKWN	HPT ROTOR ASSEMBLY	KLM39661
ZG	NOCO NOPT ORAS	300599326	41902167	702479	060C			CF6-80C2-720002:UNKWN	CORE ENGINE MAJOR MODULE	KLM05653
ZG	NOCO NOPT ORAS	300599428	41902477	702479	060R			CF6-80C2-725300:UNKWN	HPT ROTOR ASSEMBLY	KLM06181
ZG	NOCO NOPT ORAS	300599323	41902185	702479	060C			CF6-80C2-720004:UNKWN	LPT MAJOR MODULE	KLM15412
ZG	NOCO NOPT ORAS	300599417	41902421	702479	060R			CF6-80C2-720007:UNKWN	HPT ROTOR/STATOR ASSEMBLY	KLM32626

Nu zijn de orders en notification gesloten.

Ga nu verder naar COHV

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COHV – Mass Processing Production Orders

Start transactie COHV

Mass Processing Production Orders

List

Order Headers

Layout

/LAYOUT 2

Standard Layout all

☒ Production Orders

☐ Planned Orders

Selection

Mass Processing

Select. at Header Level

Production Order		to		
Material		to		
Production Plant		to		
Planning plant		to		
Order Type		to		
MRP Controller		to		
Prod'n Supervisor		to		
Sold-to party		to		
Sales Order		to		
Sales Order Item		to		
WBS Element		to		

WBS Element – project nummer met een sterretje*

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Mass Processing Production Orders

List

Layout Standard Layout all

☒ Production Orders
☐ Planned Orders

Selection

Select. at Header Level

Production Order		to		
Material		to		
Production Plant		to		
Planning plant		to		
Order Type		to		
MRP Controller		to		
Prodn Supervisor		to		
Sold-to party		to		
Sales Order		to		
Sales Order Item		to		
WBS Element	8C/0172987*	to		

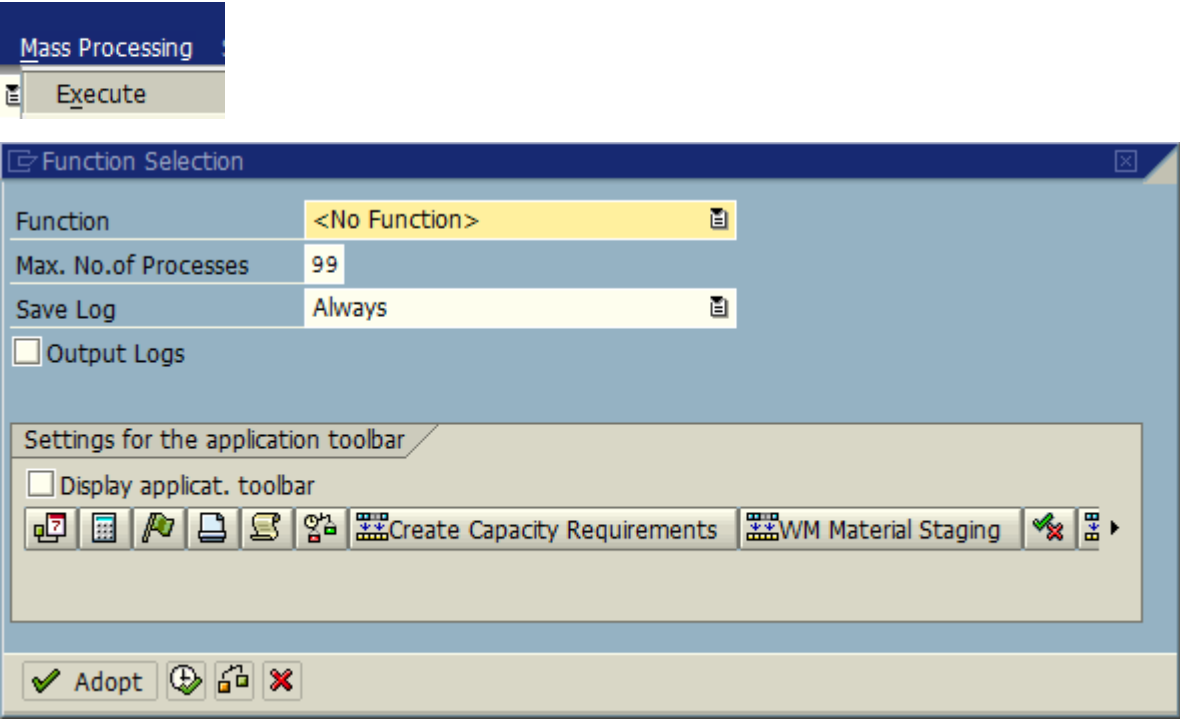
Klik op button

Order	Material Number	Icon	Order Ty.	MRP ctr	Pr-Superv.	Plant	Target	Unit	Bsc start	Basic fin. date	Ty.	System Status	Version	Material description
2265164	CF6 D80C 01X		ZM01	902	MAT	1000	1	EA	06.07.2014	11.08.2014		REL PRC NMAT SETC		DUMMY 01X FAN FRAME AND INLET GEARBO...
Select All	CF6 D80C 02X		ZM01	902			1	EA		10.08.2014		REL PRC NMAT SETC		DUMMY 02X CORE ENGINE MODULE
2265150	CF6 D80C 03X		ZM01	902			1	EA		09.08.2014		REL PRC NMAT SETC		DUMMY 03X HIGH PRESSURE TURBINE MODU...
2265160	CF6 D80C 04X		ZM01	902			1	EA		10.08.2014		REL PRC NMAT SETC		DUMMY 04X LOW PRESSURE TURBINE MODU...
2265152	CF6 D80C 05X		ZM01	902			1	EA		09.08.2014		REL PRC NMAT SETC		DUMMY 05X ACCESSORY DRIVE MODULE
2265154	CF6 D80C 07X		ZM01	902			1	EA		09.08.2014		REL PRC NMAT SETC		DUMMY 07X FAN ROTOR / STAGE 2 AND 3 S...
2265112	CF6 D80C 08X		ZM01	902			1	EA		07.08.2014		REL PRC NMAT SETC		DUMMY 08X FAN FORWARD AND MIDSHAFT ...
2265114	CF6 D80C 10X		ZM01	902			1	EA		07.08.2014		REL PRC NMAT SETC		DUMMY 10X FAN FORWARD SHAFT
2265116	CF6 D80C 21X		ZM01	902			1	EA		07.08.2014		REL PRC NMAT SETC		DUMMY 21X FAN ROTOR ASSEMBLY
2265156	CF6 D80C 22X		ZM01	902			1	EA		09.08.2014		REL PRC NMAT SETC		DUMMY 22X FORWARD FAN CASE ASSEMBLY
2265118	CF6 D80C 23X		ZM01	902			1	EA		07.08.2014		REL PRC NMAT SETC		DUMMY 23X FAN FRAME AND CASE ASSEMBLY
2265120	CF6 D80C 24X		ZM01	902			1	EA		07.08.2014		REL PRC NMAT SETC		DUMMY 24X FAN MIDSHAFT ASSEMBLY
2265122	CF6 D80C 25X		ZM01	902			1	EA		07.08.2014		REL PRC NMAT SETC		DUMMY 25X FAN STATOR ASSEMBLY
2265124	CF6 D80C 31X		ZM01	902			1	EA		07.08.2014		REL PRC NMAT SETC		DUMMY 31X COMPRESSOR ROTOR ASSEMBLY
2265126	CF6 D80C 32X		ZM01	902			1	EA		07.08.2014		REL PRC NMAT SETC		DUMMY 32X COMPRESSOR STATOR ASSEMBLY
2265128	CF6 D80C 34X		ZM01	902			1	EA		07.08.2014		REL PRC NMAT SETC		DUMMY 34X COMPRESSOR REAR FRAME ASSE...
2265130	CF6 D80C 41X		ZM01	902			1	EA		07.08.2014		REL PRC NMAT SETC		DUMMY 41X COMBUSTOR LINER ASSEMBLY
2265132	CF6 D80C 51X		ZM01	902			1	EA		07.08.2014		REL PRC NMAT SETC		DUMMY 51X STAGE 1 HPT NOZZLE ASSEMBLY
2265134	CF6 D80C 52X		ZM01	902			1	EA		07.08.2014		REL PRC NMAT SETC		DUMMY 52X HPT 2nd STAGE TURBINE NOZZ...
2265136	CF6 D80C 53X		ZM01	902			1	EA		07.08.2014		REL PRC NMAT SETC		DUMMY 53X HPT ROTOR ASSEMBLY
2265138	CF6 D80C 56X		ZM01	902			1	EA		07.08.2014		REL PRC NMAT SETC		DUMMY 56X LPT STATOR ASSEMBLY
2265140	CF6 D80C 57X		ZM01	902			1	EA		07.08.2014		REL PRC NMAT SETC		DUMMY 57X LPT ROTOR ASSEMBLY
2265142	CF6 D80C 58X		ZM01	902			1	EA		07.08.2014		REL PRC NMAT SETC		DUMMY 58X TURBINE REAR FRAME ASSEMBLY
2265162	CF6 D80C 61X		ZM01	902			1	EA		10.08.2014		REL PRC NMAT SETC		DUMMY 61X INLET GEARBOX ASSEMBLY
2265166	CF6 D80C 62X		ZM01	902			1	EA		11.08.2014		REL PRC NMAT SETC		DUMMY 62X RADIAL DRIVESHAFT ASSEMBLY
2265168	CF6 D80C 63X		ZM01	902			1	EA		11.08.2014		REL PRC NMAT SETC		DUMMY 63X TRANSFER GEARBOX ASSEMBLY
2265144	CF6 D80C 64X		ZM01	902			1	EA		07.08.2014		REL PRC NMAT SETC		DUMMY 64X HORIZONTAL DRIVESHAFT
2265146	CF6 D80C 65X		ZM01	902			1	EA		07.08.2014		REL PRC NMAT SETC		DUMMY 65X ACCESSORYGEARBOX ASSEMBLY
2265148	CF6 D80C 66X		ZM01	902			1	EA		07.08.2014		REL PRC NMAT SETC		DUMMY 66X HEAT SHIELD ASSEMBLY
2265170	CF6 D80C 71X		ZM01	902			1	EA	09.07.2014	12.08.2014		REL PRC GMPS MACH SETC		DUMMY 71X ENGINE

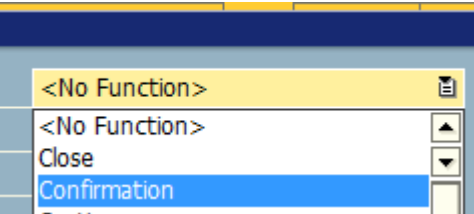
Selecteer de select all button

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Ga naar Mass Processing - Execute



klik op het  button en selecteer "Confirmation"



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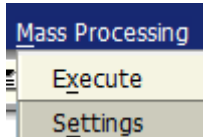
Mass Processing - Order Headers														
Order	Material Number	Icon	Order Ty.	MRP ctrf	Pr.Superv.	Plant	Target	Unit	Bsc start	Basic fin. date	Ty.	System Status	Version	Material description
2265164	CF6 D80C 01X		ZM01	902	MAT	1000	1	EA	06.07.2014	11.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 01X FAN FRAME AND INLET GEARBO...
2265158	CF6 D80C 02X		ZM01	902			1	EA		10.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 02X CORE ENGINE MODULE
2265150	CF6 D80C 03X		ZM01	902			1	EA		09.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 03X HIGH PRESSURE TURBINE MODU...
2265160	CF6 D80C 04X		ZM01	902			1	EA		10.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 04X LOW PRESSURE TURBINE MODU...
2265152	CF6 D80C 05X		ZM01	902			1	EA		09.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 05X ACCESSORY DRIVE MODULE
2265154	CF6 D80C 07X		ZM01	902			1	EA		09.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 07X FAN ROTOR / STAGE 2 AND 3 S...
2265112	CF6 D80C 08X		ZM01	902			1	EA		07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 08X FAN FORWARD AND MIDSHAFT ...
2265114	CF6 D80C 10X		ZM01	902			1	EA		07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 10X FAN FORWARD SHAFT
2265116	CF6 D80C 21X		ZM01	902			1	EA		07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 21X FAN ROTOR ASSEMBLY
2265156	CF6 D80C 22X		ZM01	902			1	EA		09.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 22X FORWARD FAN CASE ASSEMBLY
2265118	CF6 D80C 23X		ZM01	902			1	EA		07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 23X FAN FRAME AND CASE ASSEMBLY
2265120	CF6 D80C 24X		ZM01	902			1	EA		07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 24X FAN MIDSHAFT ASSEMBLY
2265122	CF6 D80C 25X		ZM01	902			1	EA		07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 25X FAN STATOR ASSEMBLY
2265124	CF6 D80C 31X		ZM01	902			1	EA		07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 31X COMPRESSOR ROTOR ASSEMBLY
2265126	CF6 D80C 32X		ZM01	902			1	EA		07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 32X COMPRESSOR STATOR ASSEMBLY
2265128	CF6 D80C 34X		ZM01	902			1	EA		07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 34X COMPRESSOR REAR FRAME ASSE...
2265130	CF6 D80C 41X		ZM01	902			1	EA		07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 41X COMBUSTOR LINER ASSEMBLY
2265132	CF6 D80C 51X		ZM01	902			1	EA		07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 51X STAGE 1 HPT NOZZLE ASSEMBLY
2265134	CF6 D80C 52X		ZM01	902			1	EA		07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 52X HPT 2nd STAGE TURBINE NOZZ...
2265136	CF6 D80C 53X		ZM01	902			1	EA		07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 53X HPT ROTOR ASSEMBLY
2265138	CF6 D80C 56X		ZM01	902			1	EA		07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 56X LPT STATOR ASSEMBLY
2265140	CF6 D80C 57X		ZM01	902			1	EA		07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 57X LPT ROTOR ASSEMBLY
2265142	CF6 D80C 58X		ZM01	902			1	EA		07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 58X TURBINE REAR FRAME ASSEMBLY
2265162	CF6 D80C 61X		ZM01	902			1	EA		10.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 61X INLET GEARBOX ASSEMBLY
2265166	CF6 D80C 62X		ZM01	902			1	EA		11.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 62X RADIAL DRIVESHAFT ASSEMBLY
2265168	CF6 D80C 63X		ZM01	902			1	EA		11.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 63X TRANSFER GEARBOX ASSEMBLY
2265144	CF6 D80C 64X		ZM01	902			1	EA		07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 64X HORIZONTAL DRIVESHAFT
2265146	CF6 D80C 65X		ZM01	902			1	EA		07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 65X ACCESSORYGEARBOX ASSEMBLY
2265148	CF6 D80C 66X		ZM01	902			1	EA		07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 66X HEAT SHIELD ASSEMBLY
2265170	CF6 D80C 71X		ZM01	902			1	EA	09.07.2014	12.08.2014		REL CNF DLV PRC GMPS MACM SETC		DUMMY 71X ENGINE

Status is gewijzigd naar CNF DLV

Selecteer de select all  button

Mass Processing - Order Headers														
Order	Material Number	Icon	Order Ty...	MRP ctrl	Pr.Super...	Plant	Target...	Unit	Bsc start	Basic fin. date	Ty...	System Status	Version	Material description
2265164	CF6 D80C 01X		ZM01	902	MAT	1000	1	EA	06.07.2014	11.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 01X FAN FRAME AND INLET GEARBO...
2265158	CF6 D80C 02X		ZM01	902			1	EA		10.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 02X CORE ENGINE MODULE
2265150	CF6 D80C 03X		ZM01	902			1	EA		09.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 03X HIGH PRESSURE TURBINE MODU...
2265160	CF6 D80C 04X		ZM01	902			1	EA		10.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 04X LOW PRESSURE TURBINE MODU...
2265152	CF6 D80C 05X		ZM01	902			1	EA		09.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 05X ACCESSORY DRIVE MODULE
2265154	CF6 D80C 07X		ZM01	902			1	EA		09.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 07X FAN ROTOR / STAGE 2 AND 3 S...
2265112	CF6 D80C 08X		ZM01	902			1	EA		07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 08X FAN FORWARD AND MIDSHAFT ...
2265114	CF6 D80C 10X		ZM01	902			1	EA		07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 10X FAN FORWARD SHAFT
2265116	CF6 D80C 21X		ZM01	902			1	EA		07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 21X FAN ROTOR ASSEMBLY
2265156	CF6 D80C 22X		ZM01	902			1	EA		09.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 22X FORWARD FAN CASE ASSEMBLY
2265118	CF6 D80C 23X		ZM01	902			1	EA		07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 23X FAN FRAME AND CASE ASSEMBLY
2265120	CF6 D80C 24X		ZM01	902			1	EA		07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 24X FAN MIDSHAFT ASSEMBLY
2265122	CF6 D80C 25X		ZM01	902			1	EA		07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 25X FAN STATOR ASSEMBLY
2265124	CF6 D80C 31X		ZM01	902			1	EA		07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 31X COMPRESSOR ROTOR ASSEMBLY
2265126	CF6 D80C 32X		ZM01	902			1	EA		07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 32X COMPRESSOR STATOR ASSEMBLY
2265128	CF6 D80C 34X		ZM01	902			1	EA		07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 34X COMPRESSOR REAR FRAME ASSE...
2265130	CF6 D80C 41X		ZM01	902			1	EA		07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 41X COMBUSTOR LINER ASSEMBLY
2265132	CF6 D80C 51X		ZM01	902			1	EA		07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 51X STAGE 1 HPT NOZZLE ASSEMBLY
2265134	CF6 D80C 52X		ZM01	902			1	EA		07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 52X HPT 2nd STAGE TURBINE NOZZ...
2265136	CF6 D80C 53X		ZM01	902			1	EA		07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 53X HPT ROTOR ASSEMBLY
2265138	CF6 D80C 56X		ZM01	902			1	EA		07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 56X LPT STATOR ASSEMBLY
2265140	CF6 D80C 57X		ZM01	902			1	EA		07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 57X LPT ROTOR ASSEMBLY
2265142	CF6 D80C 58X		ZM01	902			1	EA		07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 58X TURBINE REAR FRAME ASSEMBLY
2265162	CF6 D80C 61X		ZM01	902			1	EA		10.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 61X INLET GEARBOX ASSEMBLY
2265166	CF6 D80C 62X		ZM01	902			1	EA		11.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 62X RADIAL DRIVESHAFT ASSEMBLY
2265168	CF6 D80C 63X		ZM01	902			1	EA		11.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 63X TRANSFER GEARBOX ASSEMBLY
2265144	CF6 D80C 64X		ZM01	902			1	EA		07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 64X HORIZONTAL DRIVESHAFT
2265146	CF6 D80C 65X		ZM01	902			1	EA		07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 65X ACCESSORYGEARBOX ASSEMBLY
2265148	CF6 D80C 66X		ZM01	902			1	EA		07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 66X HEAT SHIELD ASSEMBLY
2265170	CF6 D80C 71X		ZM01	902			1	EA	09.07.2014	12.08.2014		REL CNF DLV PRC GMPS MACM SETC		DUMMY 71X ENGINE

Ga naar Mass Processing - Settings



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Function Selection

Function	Confirmation	
Execute Function	Execute function immediately	
Max. No.of Processes	99	
Save Log	Always	

☐ Output Logs

Settings for the application toolbar

☐ Display applicat. toolbar

Create Capacity Requirements WM Material Staging

Function Parameters

Confirmation Type	Enter order confirmation	
Insert in Error Table	No insert in error table	

Adopt

klik op het  button en selecteer "Technical Complete"

Confirmation

Close
Confirmation
Costing
Create Capacity Requirements
Log Display
Material Availability Check
Picking
Printing of Shop Floor Papers
Release
Scheduling
Set/Delete User Status
Technically Complete

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Function Selection

Function

Technically Complete

Execute Function

Execute function immediately

Processing Mode

Execute changes to data

Max. No.of Processes

99

Save Log

Always

☐ Output Logs

Settings for the application toolbar

☐ Display applicat. toolbar

Create Capacity Requirements

WM Material Staging

Function Parameters

Scope of Processing

Order / Total network

Adopt

Klik op  button

Order	Material Number	Icon	Order Ty...	MRP ctrl	Pr.Superv...	Plant	Target...	Unit	Bsc start	Basic fin. date	Ty...	System Status	Version	Material description
2265164	CF6 D80C 01X		ZM01	902		MAT	1000	1	EA	06.07.2014	11.08.2014	REL CNF DLV PRC GMPS NMAT SETC		DUMMY 01X FAN FRAME AND INLET GEARBO...
2265158	CF6 D80C 02X		ZM01	902				1	EA	10.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 02X CORE ENGINE MODULE
2265150	CF6 D80C 03X		ZM01	902				1	EA	09.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 03X HIGH PRESSURE TURBINE MODU...
2265160	CF6 D80C 04X		ZM01	902				1	EA	10.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 04X LOW PRESSURE TURBINE MODU...
2265152	CF6 D80C 05X		ZM01	902				1	EA	09.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 05X ACCESSORY DRIVE MODULE
2265154	CF6 D80C 07X		ZM01	902				1	EA	09.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 07X FAN ROTOR / STAGE 2 AND 3 S...
2265112	CF6 D80C 08X		ZM01	902				1	EA	07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 08X FAN FORWARD AND MIDSHAFT ...
2265114	CF6 D80C 10X		ZM01	902				1	EA	07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 10X FAN FORWARD SHAFT
2265116	CF6 D80C 21X		ZM01	902				1	EA	07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 21X FAN ROTOR ASSEMBLY
2265156	CF6 D80C 22X		ZM01	902				1	EA	09.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 22X FORWARD FAN CASE ASSEMBLY
2265118	CF6 D80C 23X		ZM01	902				1	EA	07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 23X FAN FRAME AND CASE ASSEMBLY
2265120	CF6 D80C 24X		ZM01	902				1	EA	07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 24X FAN MIDSHAFT ASSEMBLY
2265122	CF6 D80C 25X		ZM01	902				1	EA	07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 25X FAN STATOR ASSEMBLY
2265124	CF6 D80C 31X		ZM01	902				1	EA	07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 31X COMPRESSOR ROTOR ASSEMBLY
2265126	CF6 D80C 32X		ZM01	902				1	EA	07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 32X COMPRESSOR STATOR ASSEMBLY
2265128	CF6 D80C 34X		ZM01	902				1	EA	07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 34X COMPRESSOR REAR FRAME ASSE...
2265130	CF6 D80C 41X		ZM01	902				1	EA	07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 41X COMBUSTOR LINER ASSEMBLY
2265132	CF6 D80C 51X		ZM01	902				1	EA	07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 51X STAGE 1 HPT NOZZLE ASSEMBLY
2265134	CF6 D80C 52X		ZM01	902				1	EA	07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 52X HPT 2nd STAGE TURBINE NOZZ...
2265136	CF6 D80C 53X		ZM01	902				1	EA	07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 53X HPT ROTOR ASSEMBLY
2265138	CF6 D80C 56X		ZM01	902				1	EA	07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 56X LPT STATOR ASSEMBLY
2265140	CF6 D80C 57X		ZM01	902				1	EA	07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 57X LPT ROTOR ASSEMBLY
2265142	CF6 D80C 58X		ZM01	902				1	EA	07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 58X TURBINE REAR FRAME ASSEMBLY
2265162	CF6 D80C 61X		ZM01	902				1	EA	10.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 61X INLET GEARBOX ASSEMBLY
2265166	CF6 D80C 62X		ZM01	902				1	EA	11.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 62X RADIAL DRIVESHAFT ASSEMBLY
2265168	CF6 D80C 63X		ZM01	902				1	EA	11.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 63X TRANSFER GEARBOX ASSEMBLY
2265144	CF6 D80C 64X		ZM01	902				1	EA	07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 64X HORIZONTAL DRIVESHAFT
2265146	CF6 D80C 65X		ZM01	902				1	EA	07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 65X ACCESSORYGEARBOX ASSEMBLY
2265148	CF6 D80C 66X		ZM01	902				1	EA	07.08.2014		REL CNF DLV PRC GMPS NMAT SETC		DUMMY 66X HEAT SHIELD ASSEMBLY
2265170	CF6 D80C 71X		ZM01	902				1	EA	09.07.2014	12.08.2014	REL CNF DLV PRC GMPS MACM SETC		DUMMY 71X ENGINE

Druk op F5

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Mass Processing - Order Headers														
Order	Material Number	Icon	Order Ty...	MRP ctr	Pr.Su	Plant	Target	Unit	Bsc start	Basic fin. date	Ty...	System Status	Version	Material description
2265164	CF6 D80C 01X		ZM01	902	MAT	1000	1	EA	06.07.2014	11.08.2014		TECO CNF DLV PRC GMPS NMAT SETC		DUMMY 01X FAN FRAME AND INLET GEARBO...
2265158	CF6 D80C 02X		ZM01	902			1	EA		10.08.2014		TECO CNF DLV PRC GMPS NMAT SETC		DUMMY 02X CORE ENGINE MODULE
2265150	CF6 D80C 03X		ZM01	902			1	EA		09.08.2014		TECO CNF DLV PRC GMPS NMAT SETC		DUMMY 03X HIGH PRESSURE TURBINE MODU...
2265160	CF6 D80C 04X		ZM01	902			1	EA		10.08.2014		TECO CNF DLV PRC GMPS NMAT SETC		DUMMY 04X LOW PRESSURE TURBINE MODU...
2265152	CF6 D80C 05X		ZM01	902			1	EA		09.08.2014		TECO CNF DLV PRC GMPS NMAT SETC		DUMMY 05X ACCESSORY DRIVE MODULE
2265154	CF6 D80C 07X		ZM01	902			1	EA		09.08.2014		TECO CNF DLV PRC GMPS NMAT SETC		DUMMY 07X FAN ROTOR / STAGE 2 AND 3 S...
2265112	CF6 D80C 08X		ZM01	902			1	EA		07.08.2014		TECO CNF DLV PRC GMPS NMAT SETC		DUMMY 08X FAN FORWARD AND MIDSHAFT ...
2265114	CF6 D80C 10X		ZM01	902			1	EA		07.08.2014		TECO CNF DLV PRC GMPS NMAT SETC		DUMMY 10X FAN FORWARD SHAFT
2265116	CF6 D80C 21X		ZM01	902			1	EA		07.08.2014		TECO CNF DLV PRC GMPS NMAT SETC		DUMMY 21X FAN ROTOR ASSEMBLY
2265156	CF6 D80C 22X		ZM01	902			1	EA		09.08.2014		TECO CNF DLV PRC GMPS NMAT SETC		DUMMY 22X FORWARD FAN CASE ASSEMBLY
2265118	CF6 D80C 23X		ZM01	902			1	EA		07.08.2014		TECO CNF DLV PRC GMPS NMAT SETC		DUMMY 23X FAN FRAME AND CASE ASSEMBLY
2265120	CF6 D80C 24X		ZM01	902			1	EA		07.08.2014		TECO CNF DLV PRC GMPS NMAT SETC		DUMMY 24X FAN MIDSHAFT ASSEMBLY
2265122	CF6 D80C 25X		ZM01	902			1	EA		07.08.2014		TECO CNF DLV PRC GMPS NMAT SETC		DUMMY 25X FAN STATOR ASSEMBLY
2265124	CF6 D80C 31X		ZM01	902			1	EA		07.08.2014		TECO CNF DLV PRC GMPS NMAT SETC		DUMMY 31X COMPRESSOR ROTOR ASSEMBLY
2265126	CF6 D80C 32X		ZM01	902			1	EA		07.08.2014		TECO CNF DLV PRC GMPS NMAT SETC		DUMMY 32X COMPRESSOR STATOR ASSEMBLY
2265128	CF6 D80C 34X		ZM01	902			1	EA		07.08.2014		TECO CNF DLV PRC GMPS NMAT SETC		DUMMY 34X COMPRESSOR REAR FRAME ASSE...
2265130	CF6 D80C 41X		ZM01	902			1	EA		07.08.2014		TECO CNF DLV PRC GMPS NMAT SETC		DUMMY 41X COMBUSTER LINER ASSEMBLY
2265132	CF6 D80C 51X		ZM01	902			1	EA		07.08.2014		TECO CNF DLV PRC GMPS NMAT SETC		DUMMY 51X STAGE 1 HPT NOZZLE ASSEMBLY
2265134	CF6 D80C 52X		ZM01	902			1	EA		07.08.2014		TECO CNF DLV PRC GMPS NMAT SETC		DUMMY 52X HPT 2nd STAGE TURBINE NOZZ...
2265136	CF6 D80C 53X		ZM01	902			1	EA		07.08.2014		TECO CNF DLV PRC GMPS NMAT SETC		DUMMY 53X HPT ROTOR ASSEMBLY
2265138	CF6 D80C 56X		ZM01	902			1	EA		07.08.2014		TECO CNF DLV PRC GMPS NMAT SETC		DUMMY 56X LPT STATOR ASSEMBLY
2265140	CF6 D80C 57X		ZM01	902			1	EA		07.08.2014		TECO CNF DLV PRC GMPS NMAT SETC		DUMMY 57X LPT ROTOR ASSEMBLY
2265142	CF6 D80C 58X		ZM01	902			1	EA		07.08.2014		TECO CNF DLV PRC GMPS NMAT SETC		DUMMY 58X TURBINE REAR FRAME ASSEMBLY
2265162	CF6 D80C 61X		ZM01	902			1	EA		10.08.2014		TECO CNF DLV PRC GMPS NMAT SETC		DUMMY 61X INLET GEARBOX ASSEMBLY
2265166	CF6 D80C 62X		ZM01	902			1	EA		11.08.2014		TECO CNF DLV PRC GMPS NMAT SETC		DUMMY 62X RADIAL DRIVESHAFT ASSEMBLY
2265168	CF6 D80C 63X		ZM01	902			1	EA		11.08.2014		TECO CNF DLV PRC GMPS NMAT SETC		DUMMY 63X TRANSFER GEARBOX ASSEMBLY
2265144	CF6 D80C 64X		ZM01	902			1	EA		07.08.2014		TECO CNF DLV PRC GMPS NMAT SETC		DUMMY 64X HORIZONTAL DRIVESHAFT
2265146	CF6 D80C 65X		ZM01	902			1	EA		07.08.2014		TECO CNF DLV PRC GMPS NMAT SETC		DUMMY 65X ACCESSORYGEARBOX ASSEMBLY
2265148	CF6 D80C 66X		ZM01	902			1	EA		07.08.2014		TECO CNF DLV PRC GMPS NMAT SETC		DUMMY 66X HEAT SHIELD ASSEMBLY
2265170	CF6 D80C 71X		ZM01	902			1	EA	09.07.2014	12.08.2014		TECO CNF DLV PRC GMPS MACM SETC		DUMMY 71X ENGINE

Status is gewijzigd naar TECO

Door het confirmeren van de PP-order (materiaal order) zal er een op boeking gedaan worden naar 1040, deze is te zien in SQOO in de query"VERWACHT_1040"

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Alle materialen zichtbaar in 1010_1020_1030_1040_1065



Alle materialen zichtbaar in 1010_1020_1030_1040_1065

WBS Elem	Material	Material Description	SLoc	Σ Unrestricted	Σ Blocked	Σ In Qual. Insp.
8C/0172987-71X	CF6 D80C 71X	DUMMY 71X ENGINE	1040	1,000		
8C/0172987-01X	CF6 D80C 01X	DUMMY 01X FAN FRAME AND INLET GEARBOX AS	1040	1,000		
8C/0172987-22X	CF6 D80C 22X	DUMMY 22X FORWARD FAN CASE ASSEMBLY	1040	1,000		
8C/0172987-23X	CF6 D80C 23X	DUMMY 23X FAN FRAME AND CASE ASSEMBLY	1040	1,000		
8C/0172987-61X	CF6 D80C 61X	DUMMY 61X INLET GEARBOX ASSEMBLY	1040	1,000		
8C/0172987-62X	CF6 D80C 62X	DUMMY 62X RADIAL DRIVESHAFT ASSEMBLY	1040	1,000		
8C/0172987-63X	CF6 D80C 63X	DUMMY 63X TRANSFER GEARBOX ASSEMBLY	1040	1,000		
8C/0172987-07X	CF6 D80C 07X	DUMMY 07X FAN ROTOR / STAGE 2 AND 3 STAT	1040	1,000		
8C/0172987-21X	CF6 D80C 21X	DUMMY 21X FAN ROTOR ASSEMBLY	1040	1,000		
8C/0172987-25X	CF6 D80C 25X	DUMMY 25X FAN STATOR ASSEMBLY	1040	1,000		
8C/0172987-08X	CF6 D80C 08X	DUMMY 08X FAN FORWARD AND MIDSHAFT ASSEM	1040	1,000		
8C/0172987-10X	CF6 D80C 10X	DUMMY 10X FAN FORWARD SHAFT	1040	1,000		
8C/0172987-24X	CF6 D80C 24X	DUMMY 24X FAN MIDSHAFT ASSEMBLY	1040	1,000		
8C/0172987-02X	CF6 D80C 02X	DUMMY 02X CORE ENGINE MODULE	1040	1,000		
8C/0172987-31X	CF6 D80C 31X	DUMMY 31X COMPRESSOR ROTOR ASSEMBLY	1040	1,000		
8C/0172987-32X	CF6 D80C 32X	DUMMY 32X COMPRESSOR STATOR ASSEMBLY	1040	1,000		
8C/0172987-34X	CF6 D80C 34X	DUMMY 34X COMPRESSOR REAR FRAME ASSEMBLY	1040	1,000		
8C/0172987-41X	CF6 D80C 41X	DUMMY 41X COMBUSTER LINER ASSEMBLY	1040	1,000		
8C/0172987-51X	CF6 D80C 51X	DUMMY 51X STAGE 1 HPT NOZZLE ASSEMBLY	1040	1,000		
8C/0172987-03X	CF6 D80C 03X	DUMMY 03X HIGH PRESSURE TURBINE MODULE	1040	1,000		
8C/0172987-52X	CF6 D80C 52X	DUMMY 52X HPT 2nd STAGE TURBINE NOZZLE A	1040	1,000		
8C/0172987-53X	CF6 D80C 53X	DUMMY 53X HPT ROTOR ASSEMBLY	1040	1,000		
8C/0172987-04X	CF6 D80C 04X	DUMMY 04X LOW PRESSURE TURBINE MODULE	1040	1,000		
8C/0172987-56X	CF6 D80C 56X	DUMMY 56X LPT STATOR ASSEMBLY	1040	1,000		
8C/0172987-57X	CF6 D80C 57X	DUMMY 57X LPT ROTOR ASSEMBLY	1040	1,000		
8C/0172987-58X	CF6 D80C 58X	DUMMY 58X TURBINE REAR FRAME ASSEMBLY	1040	1,000		
8C/0172987-05X	CF6 D80C 05X	DUMMY 05X ACCESSORY DRIVE MODULE	1040	1,000		
8C/0172987-64X	CF6 D80C 64X	DUMMY 64X HORIZONTAL DRIVESHAFT	1040	1,000		
8C/0172987-65X	CF6 D80C 65X	DUMMY 65X ACCESSORYGEARBOX ASSEMBLY	1040	1,000		
8C/0172987-66X	CF6 D80C 66X	DUMMY 66X HEAT SHIELD ASSEMBLY	1040	1,000		

Om deze nu af te boeken gaan we naar CN25

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CN25 – Network Confirmation

Start transactie CN25

The screenshot shows a window titled "Enter Network Confirmation: Initial Screen". It has a "Parameters" tab selected. The form contains the following fields:

Activity/Element	
Network	
Activity	
Element	
Capacity cat.	
Split number	0

Confirmation Number	
Confirmation	

Klik op het pull down  button

The screenshot shows a window titled "Order Number (1)". It has three tabs: "B: Networks (general)", "C: Networks for Project Definitions", and "D: Networks for Project Definitions". The "C: Networks for Project Definitions" tab is selected. The form contains the following fields:

Project Definition	
Network	
Description	
Maximum No. of Hits	500

At the bottom, there are three buttons: a green checkmark, a red X, and a blue X.

Vul het project nummer in bij "Project Definition"

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Order Number (1)

B: Networks (general) C: Networks for Project Definitions D: Networ...

Project Definition

Network

Description

Maximum No. of Hits

☐ ☐ ☐

Klik op  button

Order Number (1) 1 Entry found

B: Networks (general) C: Networks for Project Definitions

☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Project Definition	Network	Description
8C/0172987	7020240	Standard network CF6-80C2

Klik op  button

Enter Network Confirmation: Initial Screen

Parameters

Activity/Element

Network

Activity

Element

Capacity cat.

Split number

Enter

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Enter Network Confirmation: Activity Overview

Parameters

Network

7020240

Standard network CF6-80C2

Activities and elem.

C	Act.	Sp	Operation short text	Work ctr	Plnt	System Status
	00S0		Stage 0	PSPLAN	1000	REL SETC
	00S1		Stage 1	PSPLAN	1000	REL SETC
	00S2		Stage 2	PSPLAN	1000	REL SETC
	00S3		Stage 3	PSPLAN	1000	REL SETC
	0171		Motor samenbouwen	PS71	1000	REL SETC
	0371		IC 71X Power Plant	PS71	1000	REL SETC
	0671		ESG 71X Power Plant	PS71	1000	REL SETC
	1271		Disassembly 71X Power Plant	PS71	1000	REL SETC
	127A		ACC IC / Disassembly 71X Power Plant	PS71	1000	REL SETC
	1401		IC / Disassembly 01X Fan Frame & IGB Ass	PS01	1000	REL SETC
	1402		IC / Disassembly 02X Core Engine Module	PS03COR	1000	REL SETC
	1403		IC / Disassembly 03X High Pressure Turb	PS02HPT	1000	REL SETC
	1404		IC / Disassembly 04X Low Pressure Turb	PS02LPT	1000	REL SETC
	1405		IC / Disassembly 05X Accessory Drive Mod	PS02GEA	1000	REL SETC
	1407		IC / Disassem 07X Fan Rtr, Stg 2 & 3 Str	PS03FRS	1000	REL SETC
	1408		IC / Disassem 08X Fan Fwd & Midshaft Ass	PS03FFM	1000	REL SETC
	140A		ACC IC / Disass 01X Fan Frame & IGB Ass	PS01	1000	REL SETC
	140B		ACC IC / Disassembly 02X Core Engine	PS03COR	1000	REL SETC
	140D		ACC IC / Disassembly 04X Low Pres. Turb	PS02LPT	1000	REL SETC
	140E		ACC IC / Disass 05X Accessory Drive Mod	PS02GEA	1000	REL SETC
	1610		IC / Disassembly 10X Fan Fwd Shaft Ass	PS03FFM	1000	REL SETC

Alle netwerk activiteiten zullen nu verschijnen, selecteer alleen de "Assembly" regels

GEEN ACC Assembly regels selecteren

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Enter Network Confirmation: Activity Overview

    Parameters

Network 7020240

Standard network CF6-80C2

Activities and elem.

	C	Act.	Sp	Operation short text	Work ctr	Plnt	System Status	
		3210		Assembly 10X Fan Fwd Shaft Ass	PS03FFM	1000	REL SETC	
		3221		Assembly 21X Fan Rotor Ass	PS03FRS	1000	REL SETC	
		3222		Assembly 22X Fan Stator Ass	PS01	1000	REL SETC	
		3223		Assembly 23X Fan Frame & Case Ass	PS01	1000	REL SETC	
		3224		Assembly 24X Fan Midshaft Ass	PS03FFM	1000	REL SETC	
		3225		Assembly 25X 1A Stg. 2 & 3 Stator Ass	PS03FRS	1000	REL SETC	
		322A		ACC Assembly 23X Fan Frame Module	PS01	1000	REL SETC	
		3231		Assembly 31X Comp Rotor Ass	PS03CRO	1000	REL SETC	
		3232		Assembly 32X Comp Stator Ass	PS03CST	1000	REL SETC	
		3234		Assembly 34X Comp Rear Frame Ass	PS03CRF	1000	REL SETC	
		323D		ACC Assembly 34X Comp Rear Frame Ass	PS03CRF	1000	REL SETC	
		3241		Assembly 41X Combustor Liner Assembly	PS05	1000	REL SETC	
		3251		Assembly 51X Stage 1 HPT Nozzle Assembly	PS02HPT	1000	REL SETC	
		3252		Assembly 52X HPT 2nd Stage Nozzle	PS02HPT	1000	REL SETC	
		3253		Assembly 53X HPT Rotor Ass	PS02HPT	1000	REL SETC	
		3256		Assembly 56X LPT Stator Ass	PS02LPT	1000	REL SETC	
		3257		Assembly 57X LPT Rotor Ass	PS02LPT	1000	REL SETC	
		3258		Assembly 58X Turbine Rear Frame Assembly	PS02LPT	1000	REL SETC	
		3261		Assembly 61X Inlet Gearbox Assembly	PS02GEA	1000	REL SETC	
		3262		Assembly 62X Radial Drive Shaft Assembly	PS02GEA	1000	REL SETC	
		3263		Assembly 63X Transfer Gearbox Assembly	PS02GEA	1000	REL SETC	
		3264		Assembly 64X Horizontal Drive Shaft	PS02GEA	1000	REL SETC	
		3265		Assembly 65X Accessory Gearbox Assembly	PS02GEA	1000	REL SETC	
		3266		Assembly 66X Heat Shield Assembly	PS02GEA	1000	REL SETC	
		326E		ACC Assembly 65X Accessory Gearbox Ass.	PS02GEA	1000	REL SETC	
		3401		Assembly 01X Fan Frame & IGB Assembly	PS01	1000	REL SETC	
		3402		Assembly 02X Core Engine Module	PS03COR	1000	REL SETC	
		3403		Assembly 03X High Pressure Turbine Mod	PS02HPT	1000	REL SETC	
		3404		Assembly 04X Low Pressure Turbine Mod	PS02LPT	1000	REL SETC	
		3405		Assembly 05X Accessory Drive Module	PS02GEA	1000	REL SETC	
		3407		Assembly 07X Fan Rotor, Stage 2&3 Stator	PS03FRS	1000	REL SETC	
		3408		Assembly 08X Fan Fwd & Midshaft Assembly	PS03FFM	1000	REL SETC	
		340A		ACC Assembly 01X Fan Frame & IGB Ass.	PS01	1000	REL SETC	

Klik op  button

UNCONTROLLED COPY

Enter Network Confirmation: Activity Overview

Network 7020240 Standard network CF6-80C2

Activities and elem.

C	Act.	Sp	Operation short text	Work ctr	Plnt	System Status
	3231		Assembly 31X Comp Rotor Ass	PS03CRO	1000	REL SETC
	3232		Assembly 32X Comp Stator Ass	PS03CST	1000	REL SETC
	3234		Assembly 34X Comp Rear Frame Ass	PS03CRF	1000	REL SETC
	323D		ACC Assembly 34X Comp Rear Frame Ass	PS03CRF	1000	REL SETC
	3241		Assembly 41X Combustor Liner Assembly	PS05	1000	REL SETC
	3251		Assembly 51X Stage 1 HPT Nozzle Assembly	PS02HPT	1000	REL SETC
	3252		Assembly 52X HPT 2nd Stage Nozzle	PS02HPT	1000	REL SETC
	3253		Assembly 53X HPT Rotor Ass	PS02HPT	1000	REL SETC
	3256		Assembly 56X LPT Stator Ass	PS02LPT	1000	REL SETC
	3257		Assembly 57X LPT Rotor Ass	PS02LPT	1000	REL SETC
	3258		Assembly 58X Turbine Rear Frame Assembly	PS02LPT	1000	REL SETC
	3261		Assembly 61X Inlet Gearbox Assembly	PS02GEA	1000	REL SETC
	3262		Assembly 62X Radial Drive Shaft Assembly	PS02GEA	1000	REL SETC
	3263		Assembly 63X Transfer Gearbox Assembly	PS02GEA	1000	REL SETC
	3264		Assembly 64X Horizontal Drive Shaft	PS02GEA	1000	REL SETC
	3265		Assembly 65X Accessory Gearbox Assembly	PS02GEA	1000	REL SETC
	3266		Assembly 66X Heat Shield Assembly	PS02GEA	1000	REL SETC
	326E		ACC Assembly 65X Accessory Gearbox Ass.	PS02GEA	1000	REL SETC
	3401		Assembly 01X Fan Frame & IGB Assembly	PS01	1000	REL SETC
	3402		Assembly 02X Core Engine Module	PS03COR	1000	REL SETC
	3403		Assembly 03X High Pressure Turbine Mod	PS02HPT	1000	REL SETC
	3404		Assembly 04X Low Pressure Turbine Mod	PS02LPT	1000	REL SETC
	3405		Assembly 05X Accessory Drive Module	PS02GEA	1000	REL SETC
	3407		Assembly 07X Fan Rotor, Stage 2&3 Stator	PS03FRS	1000	REL SETC
	3408		Assembly 08X Fan Fwd & Midshaft Assembly	PS03FFM	1000	REL SETC
	340A		ACC Assembly 01X Fan Frame & IGB Ass.	PS01	1000	REL SETC
	340B		ACC Assembly 02X Core Engine Module	PS03COR	1000	REL SETC
	340D		ACC Assembly 04X Low Pressure Turbine	PS02LPT	1000	REL SETC
	340E		ACC Assembly 05X Accessory Drive Module	PS02GEA	1000	REL SETC
	3571		Assembly Power Plant	PS71	1000	REL SETC
	357A		ACC Assembly Power Plant	PS71	1000	REL SETC
	3671		Testcel run	PS71	1000	REL SETC
	3771		Uitgaand proces AWW	PS00UIT	1000	REL SETC

Enter Network Confirmation: Actual Data

Activity 3210 Assembly 10X Fan Fwd Shaft Ass
Work Center PS03FFM 1000 Fan Forward and Midshaft
Short Descript.

Processing
Processing % 0 %
☐ FinalConf ☐ No date update
☐ Completed ☐ Clear Open Reservs.

Costs
Posting date 18.10.2017

Activity

	Start Date	Time	Finish Date	Time	Duration UoM	Work UoM
Earl.sched	17.02.2014		17.02.2014		0,5 DAY	3,7 HR
Ltst.sched	23.02.2014		23.02.2014			
Actual					0 DAY	0,0 HR

Confirm.
Actual 17.02.2014 18.10.2017 DAY HR
Forecast 3,7 HR

Operation Goods Movements Status

Druk op SHIFT +F11 tot de volgende links onder verschijnt

 You have reached the last selected operation

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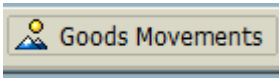
Parameters

Standard network CF6-80C2

C	Act.	Sp	Operation short text	Work ctr	Plnt	System Status
	3231		Assembly 311X Comp Rotor Ass	P503CRO	1000	REL SETC
	3232		Assembly 322X Comp Stator Ass	P503CST	1000	REL SETC
	3234		Assembly 344X Comp Rear Frame Ass	P503CRF	1000	REL SETC
	323D		ACC Assembly 34X Comp Rear Frame Ass	P503CRF	1000	REL SETC
	3241		Assembly 411X Combustor Lner Assembly	P505	1000	REL SETC
	3251		Assembly 51X Stage 1 HPT Nozzle Assembly	P502HPT	1000	REL SETC
	3252		Assembly 52X HPT 2nd Stage Nozzle	P502HPT	1000	REL SETC
	3253		Assembly 53X HPT Rotor Ass	P502HPT	1000	REL SETC
	3256		Assembly 56X LPT Stator Ass	P502LPT	1000	REL SETC
	3257		Assembly 57X LPT Rotor Ass	P502LPT	1000	REL SETC
	3258		Assembly 58X Turbine Rear Frame Assembly	P502LPT	1000	REL SETC
	3261		Assembly 61X Inlet Gearbox Assembly	P502GEA	1000	REL SETC
	3262		Assembly 62X Radial Drive Shaft Assembly	P502GEA	1000	REL SETC
	3263		Assembly 63X Transfer Gearbox Assembly	P502GEA	1000	REL SETC
	3264		Assembly 64X Horizontal Drive Shaft	P502GEA	1000	REL SETC
	3265		Assembly 65X Accessory Gearbox Assembly	P502GEA	1000	REL SETC
	3266		Assembly 66X Heat Shield Assembly	P502GEA	1000	REL SETC
	326E		ACC Assembly 65X Accessory Gearbox Ass.	P502GEA	1000	REL SETC
	3401		Assembly 01X Fan Frame & IGB Assembly	PS01	1000	REL SETC
	3402		Assembly 02X Core Engine Module	P503COR	1000	REL SETC
	3403		Assembly 03X High Pressure Turbine Mod	P502HPT	1000	REL SETC
	3404		Assembly 04X Low Pressure Turbine Mod	P502LPT	1000	REL SETC
	3405		Assembly 05X Accessory Drive Module	P502GEA	1000	REL SETC
	3407		Assembly 07X Fan Rotor, Stage 2&3 Stator	P503FRS	1000	REL SETC
	3408		Assembly 08X Fan Fwd & Midshaft Assembly	P503FFM	1000	REL SETC
	340A		ACC Assembly 01X Fan Frame & IGB Ass.	PS01	1000	REL SETC
	340B		ACC Assembly 02X Core Engine Module	P503COR	1000	REL SETC
	340D		ACC Assembly 04X Low Pressure Turbine	P502LPT	1000	REL SETC
	340E		ACC Assembly 05X Accessory Drive Module	P502GEA	1000	REL SETC
	3571		Assembly Power Plant	PS71	1000	REL SETC
	357A		ACC Assembly Power Plant	PS71	1000	REL SETC
	3671		Testcel run	PS71	1000	REL SETC
	3771		Uitgaand proces AWW	PS00UIT	1000	REL SETC

Enter Network Confirmation:									
Activity		3571		Assembly Power Plant					
Work Center		PS71 1000		Storing 71X					
Short Descript.									
Processing									
Processing %		0 %		☐ FinalConf		☐ No date update			
				☐ Completed		☐ Clear Open Reservs.			
Costs									
Posting date		18.10.2017							
Activity									
	Start		Finish		Duration	Work			
	Date	Time	Date	Time	UoM		UoM		
Earl.sched	22.02.2014		27.02.2014		5,5 DAY		102,1	HR	
Ltst.sched	22.02.2014		27.02.2014						
Actual					0 DAY		0,0	HR	
Confirm.									
Actual	22.02.2014		18.10.2017					HR	
Forecast							102,1	HR	

✔ You have reached the last selected operation



Klik op button

UNCONTROLLED COPY

Confirmation of Network Enter : Goods Movements

Network Number	7020240	Network Description	CF6-80C2 ENGINE SHOPVISIT
Operation No.	3571	Transaction Descr.	Assembly Power Plant

Goods Movements Overview

[illegible]

Klik op  button, de volgende melding zal links onder verschijnen

Confirmation saved (Goods movements: 30, failed: 0)

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Enter Network Confirmation: Initial Screen

Parameters

Activity/Element	
Network	7020240 
Activity	
Element	
Capacity cat.	
Split number	0

Confirmation Number	
Confirmation	

 Confirmation saved (Goods movements: 30, failed: 0)

Door het confirmeren van de network assembly activity zal er een af boeking gedaan zijn in 1040, deze is te zien in SQOO in de query "VERWACHT_1040"

Deze lijst moet altijd leeg zijn, is het niet het geval contact IMO FAM

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Alle materialen zichtbaar in 1010_1020_1030_1040_1065



Alle materialen zichtbaar in 1010_1020_1030_1040_1065

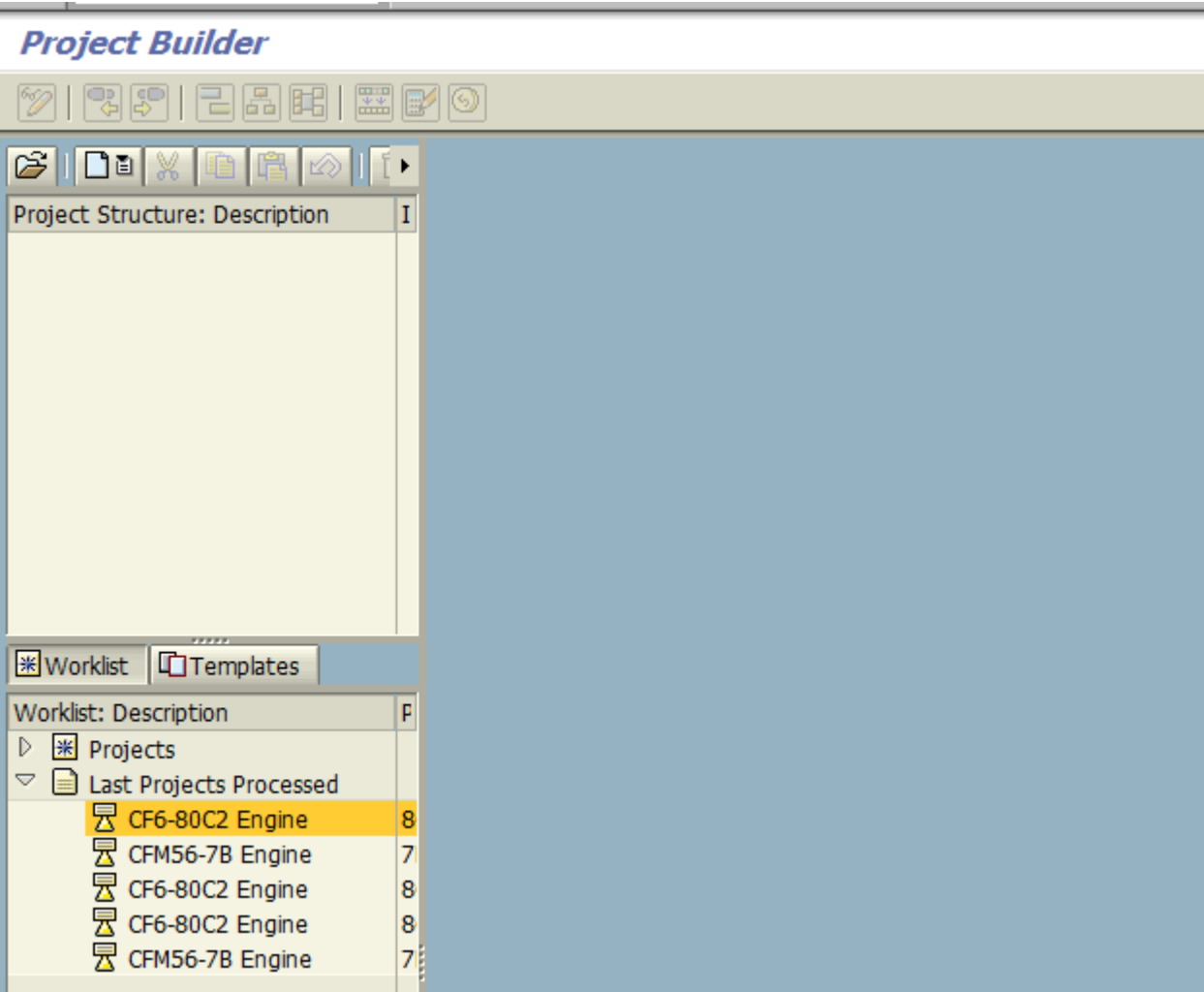
WBS Elem	Material	Material Description	SLoc	Σ Unrestricted	Σ Blocked	Σ In Qual. Insp.
8C/0172987-7...	7521110V80R01:H7503	REVISION SET TCC VALVE	1065			
8C/0172987-0...	791111DL80R01:H7503	DELIVERY SET OIL TANK	1065			
8C/0172987-2...	9329M85P02:07068	BEARING-ROLLER NO. 3	1065			
8C/0172987-2...	1336M92P02:07068	FAN BLADE-STG 2 WIDE	1065			
8C/0172987-0...	7531320V80R01:H7503	REVISION SET VSV ACTUATOR	1065			
8C/0172987-3...	9380M26P03:07482	DISK-STG 1 CPRSR RTR	1065			
8C/0172987-3...	731147DL80R01:H7503	DELIVERY SET NOZZLE SET	1065			
8C/0172987-5...	9362M43P09:07068	DISK - STG-2 HPT RTR	1065			
8C/0172987-5...	9290M28P15:07482	VANE-RING - HPT RTR (80C ONLY)	1065			
8C/0172987-6...	1347M32G04R01:H7503	REVISION SET CARBON SEAL	1065			
8C/0172987-6...	1347M32G06R01:H7503	REVISION SET CARBON SEAL	1065			
8C/0172987-6...	732123DL80R01:H7503	DELIVERY SET HMU	1065			
8C/0172987-6...	1347M32G03R01:H7503	REVISION SET CARBON SEAL	1065			
8C/0172987-7...	S210T120-212:81205	HIGH PRESSURE CONTROLLER	1040			
8C/0172987-7...	1292M13G06:07482	ASSEMBLY ENGINE MOUNT	1040			
8C/0172987-7...	1290M21G01:07482	DUCT-AIR LP RECOUP AFT	1040			
8C/0172987-7...	1321M73G02:07068	TUBE-COOLING	1040			

Ga naar CJ20N

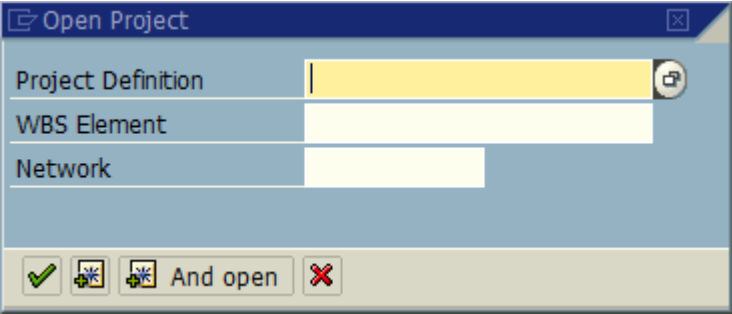
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CJ20N – Project Builder

Start transactie CJ20N



Klik op  button



Vul het project nummer in bij "Project Definition"

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Open Project

Project Definition	8C/0172987	
WBS Element		
Network		

And open

Klik op button

Project Builder: Project 8C/0172987

Project Structure: Description

- CF6-80C2 Engine 8
- Totaal CF6-80C2 Engine 8

Identification and view selection

Project Def.	8C/0172987	CF6-80C2 Engine
Detail:		
Overview(s):		

Basic data Control Administration Long Text Cust. enhancement

Status

System Status	REL	
User status	ORW	

Project coding mask

Screen	8C/0000000-XXX	Mask ID	+++
--------	----------------	---------	-----

Responsibilities Organization

Klik op button

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Change Status

Proj. Def.

Respons.

Status Business processes

System status		Status with status no.	
Stat	Text	No	Stat Text
☒	REL Released	☒	1 OHW In progress
		☐	2 DLV Delivered

Wijzig de OHW naar DLV

Change Status

Proj. Def.

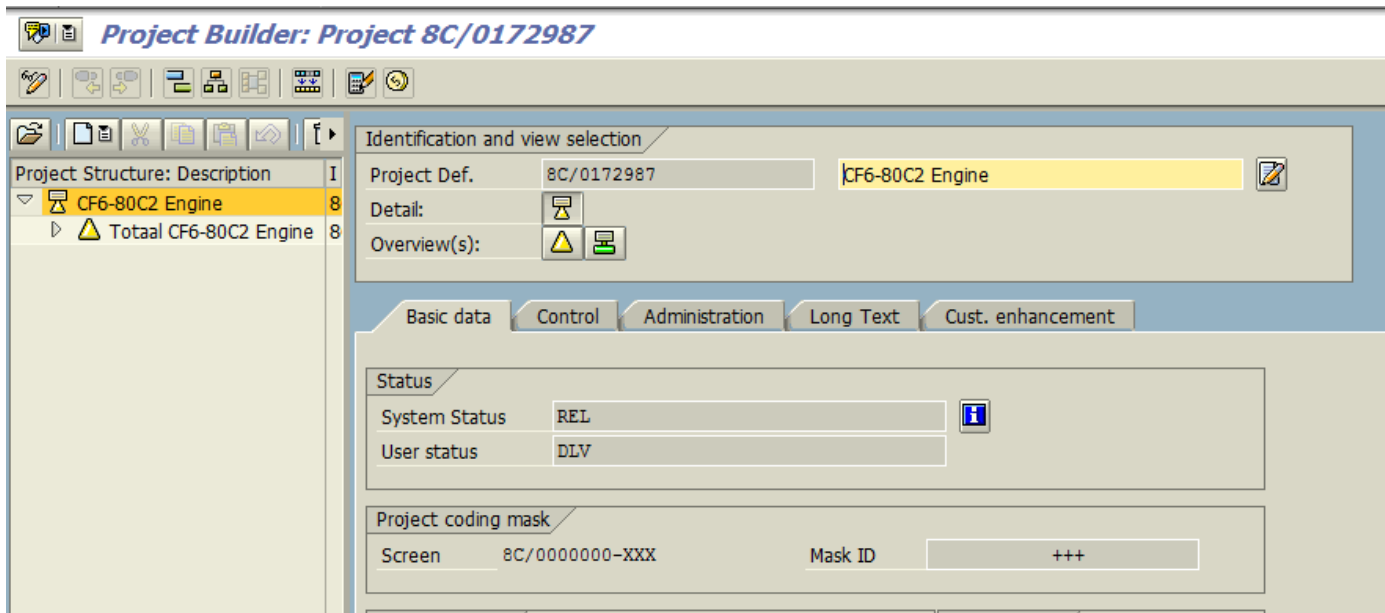
Respons.

Status Business processes

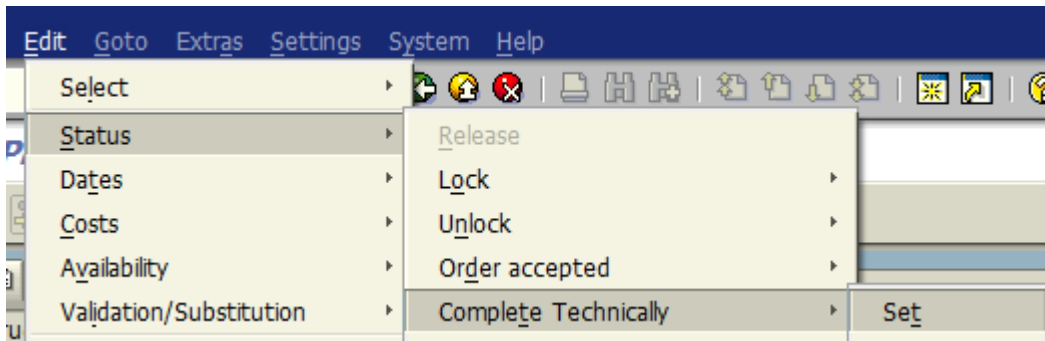
System status		Status with status no.	
Stat	Text	No	Stat Text
☒	REL Released	☐	1 OHW In progress
		☒	2 DLV Delivered

Klik op  button

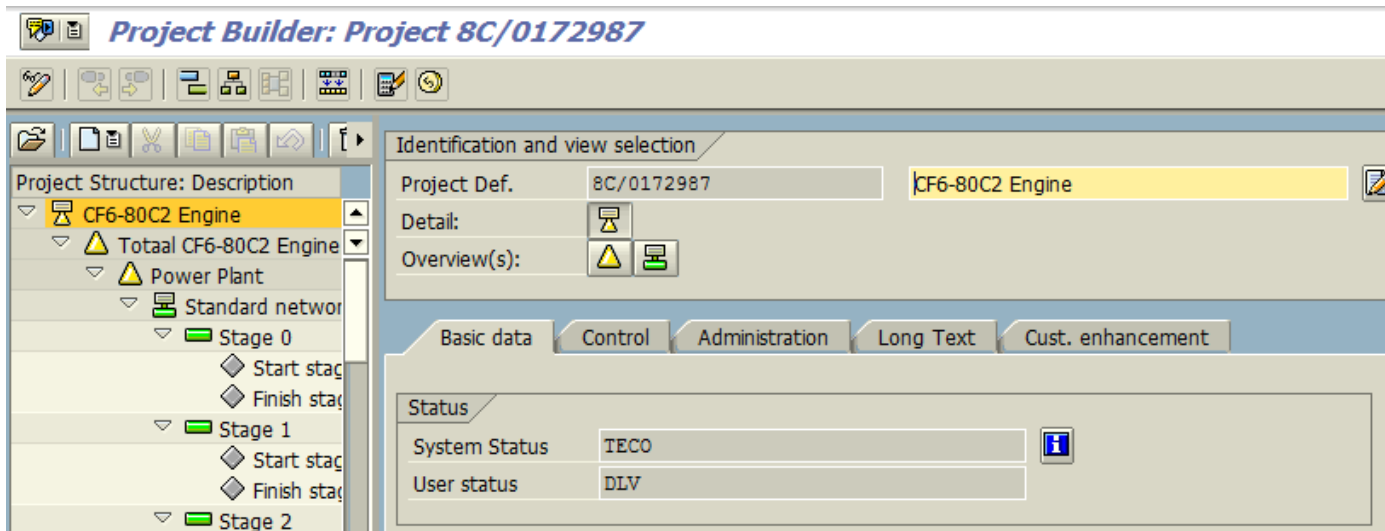
UNCONTROLLED COPY



Ga naar Edit – Status – Complete Technically - Set



System Status is gewijzigd van REL naar TECO



Klik op  button

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Complete project heeft nu de status TECO

Ga naar IW52

IW52 – Change Notification

Start transactie IW52

Change Service Notification: Initial Screen

Notification

Notification

Vul hier de RR notification, deze is te vinden in Z705A

Change Service Notification: Initial Screen

Notification

Notification300596026

Klik op

Notification

 button

Change Service Notification: Shop Visit Notif.

Partners | Status | Organization... | Contract selection

Notification: 300596026 RR Shop Visit Notif.

Notific. Status: OSNO OST5 ESGC CMPR

Description: CYCLE LIMIT

Removal Details (1) Removal Details (2) Removal Details (3)

Reference object

Equipment: 10066404 CF6-80C2 ENGINE

Serial Number: 702479 Material: CF6-80C2:UNKWN CF6-80C2 ENGINE

Device data: KLM POOL

Start/End Dates

Required Start: 12.12.2013 17:14:50 Priority: Complaint

Required End: 00:00:00

Revision: 1000

Contact Person

Sold-to party: 707410 KLM Royal Dutch Airlines

Contact person:

Cust. address: KLM Royal Dutch Airlines, Schiphol-Oost, , KLM ROYAL

Reported by: Date: 12.12.2013 17:14:50

PO number: pool 12.12.2013 Sales Doc.: 40000100 20

Klik op  button

Het kan voorkomen dat de volgende melding verschijnt links onder

 Status management: Please check status for reference object

dit is een warning (door enteren)

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Set User Status

Status with status no.

☐ 10 CRTD Removal Notification Created

☒ 20 ESGC ESG Completed

☐ 30 SHOP Shop Findings Completed

☐ 40 SVCL Shop Visit Closed

Status w/o status no.

☒ CMPR Compare Structure Complete

☐ ☐

☒ ☐

Klik op 30

Set User Status

Status with status no.

☐ 10 CRTD Removal Notification Created

☐ 20 ESGC ESG Completed

☒ 30 SHOP Shop Findings Completed

☐ 40 SVCL Shop Visit Closed

Status w/o status no.

☒ CMPR Compare Structure Complete

☐ ☐

☒ ☐

Klik op  button

UNCONTROLLED COPY

Notification	300596026	RR	Shop Visit Notif.	
Notific. Status	OSNO OST5		SHOP CMPR	
Description	CYCLE LIMIT			
Removal Details (1) Removal Details (2) Removal Details (3)				

Klik op button

Set User Status

Status with status no.

☐ 10 CRTD Removal Notification Created

☐ 20 ESGC ESG Completed

☒ 30 SHOP Shop Findings Completed

☐ 40 SVCL Shop Visit Closed

Status w/o status no.

☒ CMPR Compare Structure Complete

Klik op 40

UNCONTROLLED COPY

Set User Status

Status with status no.

- ☐ 10 CRTD Removal Notification Created
- ☐ 20 ESGC ESG Completed
- ☐ 30 SHOP Shop Findings Completed
- ☒ 40 SVCL Shop Visit Closed

Status w/o status no.

- ☒ CMPR Compare Structure Completed

✓ ✗

Klik op  button

Notification 300596026 RR Shop Visit Notif.

Notific. Status OSNO OSTs SVCL CMPR

Description CYCLE LIMIT

Removal Details (1) Removal Details (2) Removal Details (3)

Controleer in de tabblad  of er geen taken aanwezig zijn

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Notification: 300596026 RR Shop Visit Notif.

Notific. Status: OSNO OSTS SVCL CMPR

Description: CYCLE LIMIT

Removal Details (1) Removal Details (2) Removal Details (3)

No.	Code gro...	Tas...	Task code text	Task text	Ta...	Status	User Status	Task processor	Responsible
1	RR-TASK	WING	On Wing Report	LONG TEXT FILLED	TSRL	CRID	Coordinator		
							Coordinator		
							Coordinator		

Notification: 300596026 RR Shop Visit Notif.

Notific. Status: ATCO OSNO SVCL CMPR

Description: CYCLE LIMIT

Removal Details (1) Removal Details (2) Removal Details (3)

No.	Code gro...	Tas...	Task code text	Task text	Ta...	Status	User Status	Task processor	R
1	RR-TASK	WING	On Wing Report	LONG TEXT FILLED	TSCO	CRID	Coordinator		
							Coordinator		

Status is gewijzigd van TSRL naar TSCO

Klik op  button

Complete

Reference date: 12.12.2013

Reference time: 17:14:50

Usage list

Klik op  button

Melding verschijnt  Notification 300596026 completed

Ga naar Z705A en je zal zien dat de groene bol veranderd is naar rode bol

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Service Maintenance Dashboard - Registration.

Registration

Create Project/Sale

Customer Requiren

SB Intake EDS

Reversals

Limit/Threshold De

Limits/Threshol

MI Confirmation

Workscope Determ

Workscope Cor

Generate Work

Generate Addit

MI Confirmation

SB Related Reporting

Authority Status R

Customer Status R

Engineering Status

Production Status

Create Notifica...

Change Notific...

Display Notifica...

Print Notification

Print Listing

Display Project

Display Sales or...

Print Findings

Selection data

Serial number702479

MaterialCF6-80C2:UNKWN

EquipmentC10066404

S.V.in Preparation Phase(Stage 0)

S.V.Available for Production(Stage 1 to 3)

S.V.Technically Closed

Refresh List

stat...	Notification	W	Date	TSN	CSN	Aircraft Registration	Type of Shop Visit	Project Number	Sales O
	300000140		14.04.2003	56936	8442	LX-GCV	Complaint	8C/0000031	000000
	300255067		29.01.2008	80711	11102	PH-BFU	Complaint	8C/0059786	000005
	300596026		12.12.2013	105390	14226	PH-BFA	Complaint	8C/0172987	000017

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