

Aprep ACC moet eerst schoon gemeld worden voordat men de onderstaande kan uitvoeren

Correctie verrichten Z180A met CN22 voor ACC projecten

Het kan voorkomen dat er een correctie gedaan moeten worden voor delen waar geen reserveringen tegenover staan terwijl er wel een netwerk reservering aanwezig is/zijn.

Deze controle is te controleren dmv SAP transactie Z160B1

Z160B1

KLM engineering & maintenance												
Material Tracking List												
ZFSR_MAT_TRACK_LIST_160B												
Project AC/0454859												
Project Parts date:												
Project Order date:												
APREP to be Received												
71X												
Repair	Repair	Material	Serial	Material	Material	Network	Reservation	Mat	Exch	Exch	Purchase	Delivery
Order	locat.	number	number	description	Qty	number	number	grp	ind	base	order	date
		STC34ABK1		T3-TEMPERATURE SENSOR	1	2405068		001				

APrep to be Received wil zeggen dat delen nog verwacht worden in "APREP", het kan zijn dat deze delen wel worden afgekeurd maar dat daar tegenover geen reservering is aangemaakt die vanuit het magazijn geleverd moet worden.

Deze delen die afgekeurd worden zijn wel zichtbaar in "**Rejected Parts to be Confirmed by Salvation**" of "**Rejected Parts Received by Salvation**"

Delen die in "**Rejected Parts to be Confirmed by Salvation**" vermeld staan deze moeten eerst door **SALVATION** ontvangen worden.

Hoe weet ik zeker of er een correctie gedaan moet worden in CN22.

In SQ00 kan men zien of het partnummer die zichtbaar was in Z160B1 ook daadwerkelijk in SQ00 te zien is.

SQ00

Overview tbv APREP						
WBS Elem	Material	Material Description	SLoc	ΣUnrestricted	ΣBlocked	ΣIn Qual. Insp.
AC/0454859-71X	8TC34ABK1:97424	T3-TEMPERATURE SENSOR	1000			

Geen aantal aanwezig, ga nu naar Z180A

Z180A

Picking list										
Goods Movements Overview										
Material	Description	Quantity	Committed qty	Order	WBS Element	Recipient	U...	St...	M...	
8TC34ABK1:97424	T3-TEMPERATURE SENSOR	1	0	035384	AC/0454859-71X		EA	1040	281	

De "Quantity" en "Committed qty" moeten gelijk zijn voor 281Q voor de 261 is dit niet het geval.

Is de "Quantity" en "Committed qty" niet gelijk voor 281Q na de controle van de bovenstaande kan nu CN22 uitgevoerd worden.

CN22

Change: Network: Initial Screen



Network

Deze network is te vinden in Z180A

Picking list										
Goods Movements Overview										
Material	Description	Quantity	Committed qty	Order	WBS Element	Recipient	U...	St...	M...	
8TC34ABK1:97424	T3-TEMPERATURE SENSOR	1	0	035384	AC/0454859-71X		EA	1040	281	

Change: Network: Initial Screen





Network 7035384 

Klik op  activity overview (F7)

Change: Network: Basic Data Overview (Basic Dates)

Network: 7035384 Accessoire Parts Repair

Int. Processing Ext. Processing Prim. Costs Total

AC...	Description	Norm...	N...	Work	U...	Work c...	Plant	Std te...	C...	Bus. Process	Activi...	F..	Int. dist...
0010	ACC IC / Disassembly 71X Power Plant	6DAY		5,0 H	PS71	1000		0				N7	
0015	ACC IC / Disassembly 72X Power Plant	6DAY		5,0 H	PS71	1000		0				N7	
0020	ACC IC / Disass 01X Fan Frame & IGB Ass	6DAY		5,0 H	PS71	1000		0				N7	
0030	ACC IC / Disassembly 02X Core Engine	6DAY		5,0 H	PS71	1000		0				N7	
0035	ACC IC / Disassembly 03X LPT Major Modul	6DAY		5,0 H	PS71	1000		0				N7	
0040	ACC IC / Disassembly 04X Low Pres. Turb	6DAY		5,0 H	PS71	1000		0				N7	
0041	ACC IC / Disass 05X Accessory Drive Mod	6DAY		5,0 H	PS71	1000		0				N7	
0045	ACC IC / Disassembly 23X Fan Frame Modu	6DAY		5,0 H	PS71	1000		0				N7	
0046	ACC IC / Disassembly 33X Comp Rear Stat	6DAY		5,0 H	PS71	1000		0				N7	
0050	ACC IC / Disassembly 34X Comp RearFrame	6DAY		5,0 H	PS71	1000		0				N7	
0055	ACC IC / Disassembly 41X Combuter	6DAY		5,0 H	PS71	1000		0				N7	
0060	ACC IC / Disass. 65X Accessory Gearb Ass	6DAY		5,0 H	PS71	1000		0				N7	
0070	ACC IC / Disass. 63X Accessory Gearb Ass	6DAY		5,0 H	PS71	1000		0				N7	
1100	ACC 71X Cleaning / Inspection / P&D	1DAY		2,0 H	PS71	1000		0				N7	
1115	ACC 72X Cleaning / Inspection / P&D	1DAY		2,0 H	PS71	1000		0				N7	
1120	ACC 01X Cleaning / Inspection / P&D	1DAY		2,0 H	PS71	1000		0				N7	
1130	ACC 02X Cleaning / Inspection / P&D	1DAY		2,0 H	PS71	1000		0				N7	
1135	ACC 03X Cleaning / Inspection / P&D	1DAY		2,0 H	PS71	1000		0				N7	
1140	ACC 04X Cleaning / Inspection / P&D	1DAY		2,0 H	PS71	1000		0				N7	
1141	ACC 05X Cleaning / Inspection / P&D	1DAY		1,0 H	PS71	1000		0				N7	
1145	ACC 23X Cleaning / Inspection / P&D	1DAY		2,0 H	PS71	1000		0				N7	
1146	ACC 33X Cleaning / Inspection / P&D	1DAY		5,0 H	PS71	1000		0				N7	
1150	ACC 34X Cleaning / Inspection / P&D	1DAY		2,0 H	PS71	1000		0				N7	
1155	ACC 41X Cleaning / Inspection / P&D	1DAY		2,0 H	PS71	1000		0				N7	
1156	ACC 63X Cleaning / Inspection / P&D	1DAY		2,0 H	PS71	1000		0				N7	
1160	ACC 65X Cleaning / Inspection / P&D	1DAY		2,0 H	PS71	1000		0				N7	
2110	ACC Repair 71x Power Plant	10DAY		5,0 H	PS71	1000		0				N7	
2115	ACC Repair 72X Engine Assembly	10DAY		5,0 H	PS71	1000		0				N7	
2210	ACC Repair 01X Fan Frame & Inlet GB Ass.	10DAY		5,0 H	PS71	1000		0				N7	

Alle network activity zijn zichtbaar, zoek de IIN van het project op (zie Z180A)

Picking list

Goods Movements Overview

Material	Description	Quantity	Committed qty	Order	WBS Element	Recipient	U...	St...	M...
8TC34ABK1:97424	T3-TEMPERATURE SENSOR	1		07035384	AC/0454859-71X		EA	1040	281

Dit zijn de assembly activity

3110	ACC Assembly 34X Comp Rear Frame Ass	12 DAY	10,0 H	PS71	1000	0		N7
3111	ACC Assembly 33X Compressor Rear Stator	12 DAY	10,0 H	PS71	1000	0		N7
3120	ACC Assembly 65X Accessory Gearbox Ass	12 DAY	10,0 H	PS71	1000	0		N7
3130	ACC Assembly 01X Fan Frame & IGB Ass.	12 DAY	10,0 H	PS71	1000	0		N7
3140	ACC Assembly 02X Core Engine Module	12 DAY	10,0 H	PS71	1000	0		N7
3145	ACC Assembly 03X LPT Major Module	12 DAY	10,0 H	PS71	1000	0		N7
3150	ACC Assembly 04X Low Pressure Turbine	12 DAY	10,0 H	PS71	1000	0		N7
3151	ACC Assembly 05X Accessory Drive Module	12 DAY	10,0 H	PS71	1000	0		N7
3155	ACC Assembly 23X Fan Frame Module	12 DAY	10,0 H	PS71	1000	0		N7
3156	ACC Assembly 41X Combuster	12 DAY	10,0 H	PS71	1000	0		N7
3157	ACC Assembly 63X Accessory Gearbox Ass	12 DAY	10,0 H	PS71	1000	0		N7
3160	ACC Assembly 71X Power Plant	12 DAY	10,0 H	PS71	1000	0		N7
3165	ACC Assembly 72 X Engine Assembly	12 DAY	10,0 H	PS71	1000	0		N7

In dit voorbeeld gaat het om de 71x, deze is te vinden op activity 3160

3110	ACC Assembly 34X Comp Rear Frame Ass	12 DAY	10,0 H	PS71	1000	0		N7
3111	ACC Assembly 33X Compressor Rear Stator	12 DAY	10,0 H	PS71	1000	0		N7
3120	ACC Assembly 65X Accessory Gearbox Ass	12 DAY	10,0 H	PS71	1000	0		N7
3130	ACC Assembly 01X Fan Frame & IGB Ass.	12 DAY	10,0 H	PS71	1000	0		N7
3140	ACC Assembly 02X Core Engine Module	12 DAY	10,0 H	PS71	1000	0		N7
3145	ACC Assembly 03X LPT Major Module	12 DAY	10,0 H	PS71	1000	0		N7
3150	ACC Assembly 04X Low Pressure Turbine	12 DAY	10,0 H	PS71	1000	0		N7
3151	ACC Assembly 05X Accessory Drive Module	12 DAY	10,0 H	PS71	1000	0		N7
3155	ACC Assembly 23X Fan Frame Module	12 DAY	10,0 H	PS71	1000	0		N7
3156	ACC Assembly 41X Combuster	12 DAY	10,0 H	PS71	1000	0		N7
3157	ACC Assembly 63X Accessory Gearbox Ass	12 DAY	10,0 H	PS71	1000	0		N7
3160	ACC Assembly 71X Power Plant	12 DAY	10,0 H	PS71	1000	0		N7
3165	ACC Assembly 72 X Engine Assembly	12 DAY	10,0 H	PS71	1000	0		N7
3175		DAY		H	1000	0		N7



Selecteer de regel en klik op de button  component overview

Change: Network: Basic Data Overview (Basic Dates)

Network: 7035384 Accessoire Parts Repair

Int. Processing Ext. Processing Prim. Costs Total

Ac...	Description	Norm...	N...	Work	U...	Work c...	Plant	Std te...	C...	Bus. Process	Acti...	F..	Int. dist...
2220	ACC Repair 02X Core Engine Module	10	DAY	5,0	H	PS71	1000		0			N7	
2225	ACC Repair 03X LPT Major Module	10	DAY	5,0	H	PS71	1000		0			N7	
2230	ACC Repair 04X Low Pressure Turbine	10	DAY	5,0	H	PS71	1000		0			N7	
2231	ACC Repair 05X Accessory Drive Module	10	DAY	5,0	H	PS71	1000		0			N7	
2235	ACC Repair 23X Fan Frame Module	10	DAY	5,0	H	PS71	1000		0			N7	
2240	ACC Repair 34X Compressor Rear Frame Ass	10	DAY	5,0	H	PS71	1000		0			N7	
2241	ACC Repair 33X Comp Rear Stator Assemb	10	DAY	5,0	H	PS71	1000		0			N7	
2245	ACC Repair 41X Combuster	10	DAY	5,0	H	PS71	1000		0			N7	
2250	ACC Repair 65X Accessory Gearbox Ass	10	DAY	5,0	H	PS71	1000		0			N7	
2255	ACC Repair 63X Accessory Gearbox Ass	10	DAY	5,0	H	PS71	1000		0			N7	
270A	ACC Parts Date Aprep	1	DAY	2,0	H	PS05	1000		0			N7	
3110	ACC Assembly 34X Comp Rear Frame Ass	12	DAY	10,0	H	PS71	1000		0			N7	
3111	ACC Assembly 33X Compressor Rear Stator	12	DAY	10,0	H	PS71	1000		0			N7	
3120	ACC Assembly 65X Accessory Gearbox Ass	12	DAY	10,0	H	PS71	1000		0			N7	
3130	ACC Assembly 01X Fan Frame & IGB Ass.	12	DAY	10,0	H	PS71	1000		0			N7	
3140	ACC Assembly 02X Core Engine Module	12	DAY	10,0	H	PS71	1000		0			N7	
3145	ACC Assembly 03X LPT Major Module	12	DAY	10,0	H	PS71	1000		0			N7	
3150	ACC Assembly 04X Low Pressure Turbine	12	DAY	10,0	H	PS71	1000		0			N7	
3151	ACC Assembly 05X Accessory Drive Module	12	DAY	10,0	H	PS71	1000		0			N7	
3155	ACC Assembly 23X Fan Frame Module	12	DAY	10,0	H	PS71	1000		0			N7	
3156	ACC Assembly 41X Combuster	12	DAY	10,0	H	PS71	1000		0			N7	
3157	ACC Assembly 63X Accessory Gearbox Ass	12	DAY	10,0	H	PS71	1000		0			N7	
3160	ACC Assembly 71X Power Plant	12	DAY	10,0	H	PS71	1000		0			N7	
3165	ACC Assembly 72 X Engine Assembly	12	DAY	10,0	H	PS71	1000		0			N7	
3175			DAY		H		1000		0			N7	
3185			DAY		H		1000		0			N7	
3195			DAY		H		1000		0			N7	
3205			DAY		H		1000		0			N7	
3215			DAY		H		1000		0			N7	

Change: Network: Assignments to Activity

Network: 7035384 Accessoire Parts Repair

Activity: 3160 ACC Assembly 71X Power Plant

Total Purch.

Item	Material	Plant	Requirement qty	Ba...	P...	I...	R..	St...	BOM ex...	Description
0010	CF6 D80C 71X	1000	1	EA	Z01	L	3	1040		DUMMY 71X ENGINE
0020	8TC34ABK1:97424	1000	1	EA	Z01	L	3	1040		T3-TEMPERATURE SENS
0030		1000			Z01		3			
0040		1000			Z01		3			

Zoek het partnummer op die in Z180A aanwezig is, selecteer het partnummer

Change: Network: Assignments to Activity

Network: 7035384 Accessoire Parts Repair

Activity: 3160 ACC Assembly 71X Power Plant

Total Purch.

Item	Material	Plant	Requirement qty	Ba...	P...	I...	R...	St...	BOM ex...	Description
0010	CF6 D80C 71X	1000		1 EA	201 L	3	1040			DUMMY 71X ENGINE
0020	PTC34ABK1: 97424	1000		1 EA	201 L	3	1040			T3-TEMPERATURE SENS
0030		1000			201	3				
0040		1000			201	3				
0050		1000			201	3				
0060		1000			201	3				
0070		1000			201	3				
0080		1000			201	3				
0090		1000			201	3				
0100		1000			201	3				
0110		1000			201	3				
0120		1000			201	3				
0130		1000			201	3				
0140		1000			201	3				
0150		1000			201	3				
0160		1000			201	3				
0170		1000			201	3				
0180		1000			201	3				
0190		1000			201	3				
0200		1000			201	3				
0210		1000			201	3				
0220		1000			201	3				
0230		1000			201	3				
0240		1000			201	3				
0250		1000			201	3				
0260		1000			201	3				
0270		1000			201	3				

Icons: [Icons] [Catalog]

Druk op  delete

Confirmatn Prompt

Do you really want to delete?

Yes

No

Druk op Yes

Het partnummer is verwijderd

Change: Network: Assignments to Activity

Network: 7035384 Accessoire Parts Repair

Activity: 3160 ACC Assembly 71X Power Plant

Total Purch.

Item	Material	Plant	Requirement qty	Ba...	P...	I...	R...	St...	BOM ex...	Description
0010	CF6 D80C 71X	1000		1 EA	201 L	3	1040			DUMMY 71X ENGINE
0020		1000			201	3				
0030		1000			201	3				

Druk op  Save

✓ Network 7035384 was changed

Ga nu naar Z180A

Picking list

  

Selection from reservations

Reservation number		to		
Material		to		
Cost center		to		
Production order		to		
WBS element		to		
Network		to		
Asset		to		
Receiving plant		to		
Rec. stor.loc.		to		
Sales order		to		
Plant		to		
MRP controller		to		
Requirements date		to		
Default supply area		to		

Selection from production orders

Material		to		
Production order		to		
MRP controller		to		
Production scheduler		to		
Project definition	AC/0454859			
WBS element		to		

Default values for selection

Storage Location	1040
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Execute



De volgende melding verschijnt

 No goods movements can be selected

ACC project kan nu verder afgehandeld worden voor TECO